

4. Remove the standard main jet (No. 110) (1) and install the high altitude main jet (No. 105). Reinstall the float chamber.
5. Make sure the drain screw is turned fully clockwise and turn the fuel valve ON.
6. Start the engine. Adjust the idle speed and fuel mixture .

Removal:

1. Follow installation steps 1–3.
2. Reinstall the original No. 110 main jet.  
Tighten and torque the carburetor drain bolt.
3. Adjust the idle speed with the throttle stop screw; adjust the fuel mixture with the pilot screw (page 41).

**NOTE:**

- \* Adjust the idle speed and fuel mixture at low altitude to ensure proper low altitude operation.