

BREAK-IN

Engine life and power output can be significantly increased by following a few simple rules during the 5 hour engine break-in period. Refer to the chart and procedures given here.

BREAK-IN PERIOD	
FIRST HOUR	SECOND TO 5TH HOUR
0 to 1/2 throttle	Do not use full throttle for more than 3 seconds

You should operate the ATC 250R as follows during the break-in period.

1. After operating the ATC for half an hour, shut the engine off to cool for at least 10 minutes.
2. Do not operate the engine at full power during the break-in period for more than the recommended time.
3. Do not lug the engine or ride at one constant speed. Vary your throttle settings.
4. Avoid climbing hills or riding through deep snow or sand.
5. Run the engine only at the recommended ratio of 20 parts gasoline to 1 part oil (20 : 1).

CAUTION:

Severe engine damage may result if these break-in procedures are not followed.