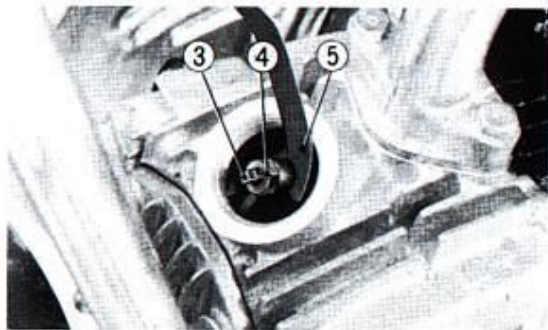


4. The valve tappet clearance is measured between the valve stem and tappet adjusting screw. Both the inlet and the exhaust valves should be adjusted to **0.002 in. (0.05 mm)**. To perform the adjustment, loosen the lock nut ④ and turn the adjusting screw ③. Turning the adjusting screw in the clockwise direction will reduce the clearance.

**Note:**

Make sure that the adjustment has not been disturbed while tightening the lock nut, by rechecking the clearance after the lock nut has been tightened.



- ③ Adjusting screw
- ④ Adjusting screw lock nut
- ⑤ Thickness gauge