

(1) FUEL PUMP
(2) ALIGN

Installation

NOTICE

Always replace the packing with a new one when the fuel pump is removed.

Clean any oil off from the mating surface of the fuel pump base and fuel tank.

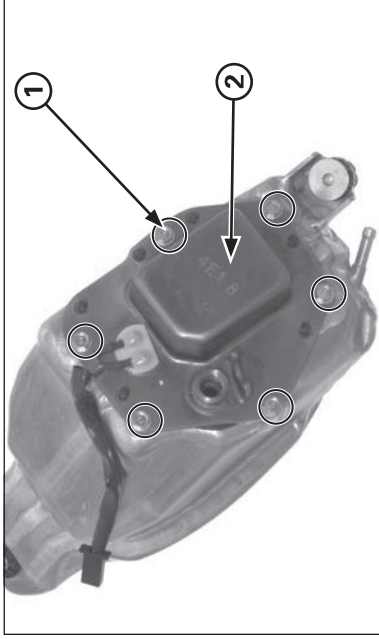
Install a new packing onto the fuel pump base.

Install the fuel pump assembly into the fuel tank while aligning the packing slit with the fuel return pipe in the tank.

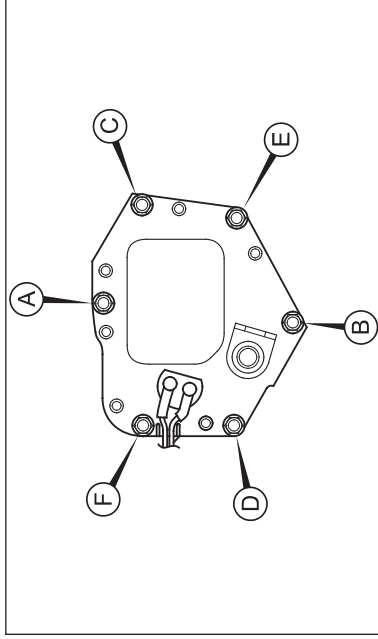
Be careful not to damage the fuel pump wire.

Make sure the packing is seated against the fuel tank.

Also check that the packing is not placed on the fuel tank boss.



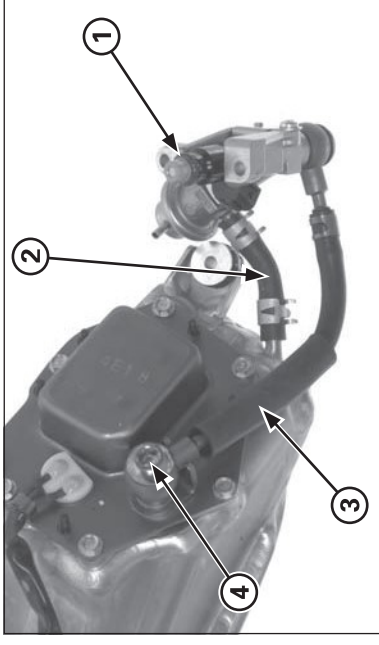
(1) FUEL PUMP
(2) BOLTS



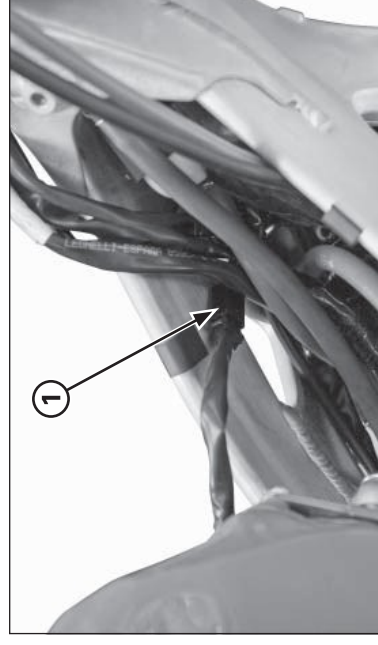
Install the fuel pump mounting bolts.

Tighten the fuel tank mounting bolts in the alphabetical order shown in the illustration.

Torque: 6 - 8 N·m (0.6 - 0.8 kgf·m, 4.4 - 5.9 lbf·ft)



(1) NEW O-RING (2) RETURN HOSE
(3) FUEL FEED HOSE
(4) NEW SEALING WASHERS/BANJO BOLT



(1) 2P (BLACK) CONNECTOR

Always replace the injector O-ring with a new one whenever the injector is removed from the cylinder head. Install a new O-ring into the injector groove. Install the fuel feed hose between the hose stoppers on the fuel pump base with new sealing washers. Tighten the fuel hose banjo bolt to the specified torque.

Torque: 22 N·m (2.2 kgf·m, 16 lbf·ft)

Install the fuel tank onto the frame and connect the fuel pump 2P (Black) connector.