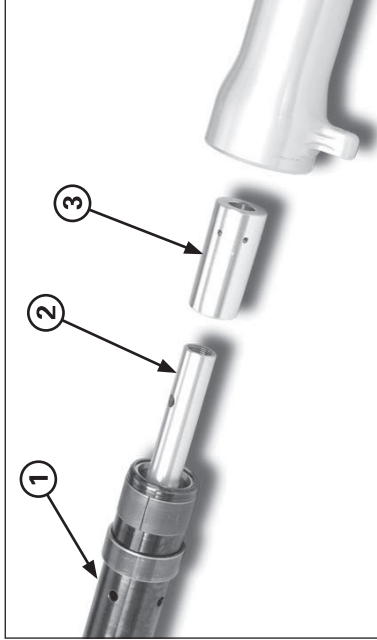


## Frame servicing



- (1) FORK TUBE
- (2) SEAT PIPE ASSEMBLY
- (3) OIL LOCK PIECE

### Left Fork Assembly

Clean the parts thoroughly with non-flammable or high flush point solvent before assembly.

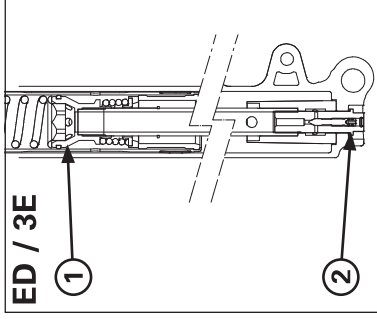
Apply fork fluid to the piston ring.

Install the seat pipe assembly into the fork tube.

Install the oil lock piece on the end of the seat pipe.

## NOTICE

*The oil lock piece is easy to scratched or deformed. Take care not to damage it when assembling it.*



- (1) FORK DAMPER HOLDER
- (2) CENTER BOLT

Hold the axle holder in a vise protected with a piece of wood or soft jaws to avoid damage.  
Do not overtighten the vise.

Clean and apply a locking agent to the center bolt threads.  
Install the center bolt with a new sealing washer.

Hold the seat pipe using the special tool, then tighten the center bolt to the specified torque.

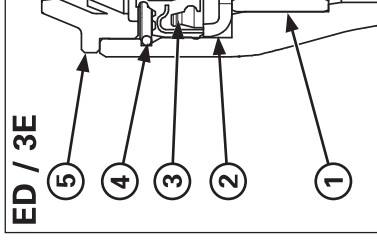
### Tool:

**Fork damper holder      07930-KA50100**

### Torque:

**ED / 3E: 23,5-25,5 N•m (2,39-2,59 kgf•m)**

**2E / 4E: 34 N•m (3,5 kgf•m)**



**ED / 3E**

**2E / 4E**

- (1) GUIDE BUSHING
- (2) BACK-UP RING
- (3) OIL SEAL
- (4) STOP RING
- (5) DUST SEAL

Install the following using the same procedure as the right fork (page 5-5):

- Slider bushing/guide bushing/new oil seal/back-up ring onto the fork tube
- Fork tube into the fork slider

Drive the guide bushing and oil seal until the stop ring groove is visible, using the special tool (page 5-6).

Install the stop ring and dust seal.