

- (1) CLUTCH LIFTER PIECE ASSEMBLY
- (2) LIFTER PLATE BOLTS
- (3) LIFTER PLATE
- (4) CLUTCH SPRINGS

## Clutch

### Removal

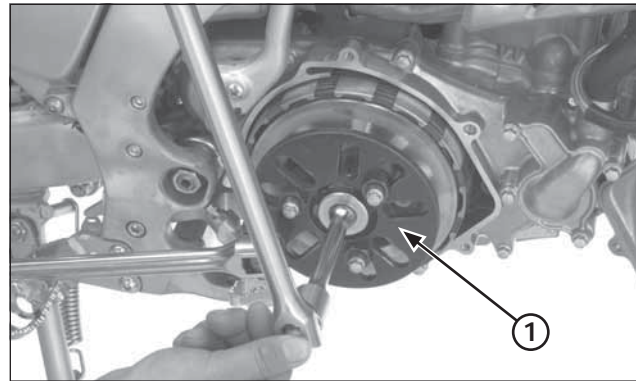
Pull the clutch lever and hold it with a suitable clamp.

Remove the bolts and clutch cover without disconnecting the clutch fluid line.

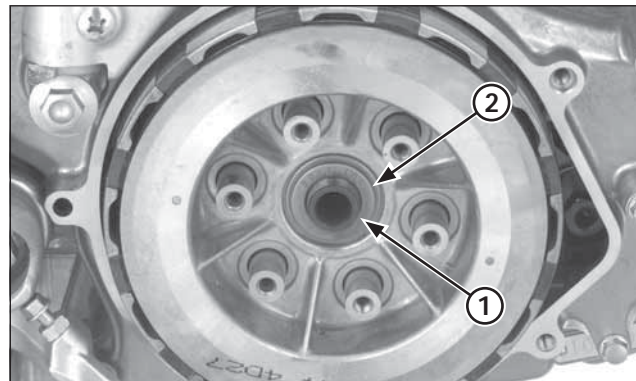
Remove the clutch lifter piece assembly.

Remove the following:

- Clutch lifter plate bolts
- Lifter plate
- Clutch springs



- (1) CLUTCH CENTER HOLDER



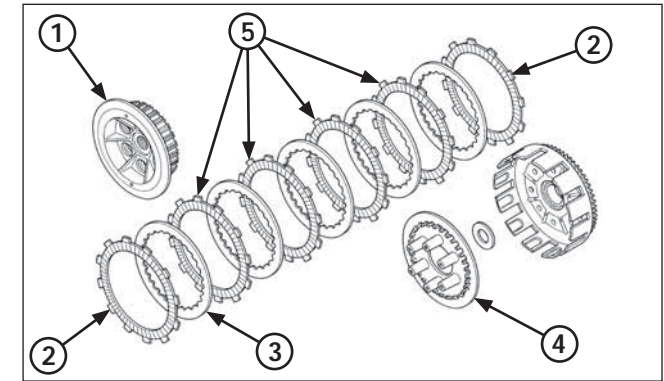
- (1) LOCK WASHER
- (2) PLAIN WASHER

Hold the clutch assembly with the clutch center holder and remove the clutch center nut.

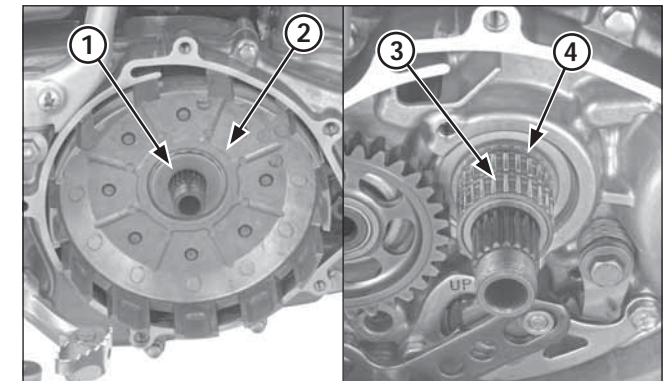
### Tool:

**Clutch center holder**      07JMB-MN50302

Remove the lock washer and plain washer.



- (1) CLUTCH CENTER
- (2) CLUTCH DISCS
- (3) CLUTCH PLATE
- (4) PRESSURE PLATE
- (5) PAPER DISCS



- (1) THRUST WASHER
- (2) CLUTCH OUTER
- (3) NEEDLE BEARING
- (4) CLUTCH OUTER GUIDE

Remove the following:

- Clutch center
- Six clutch discs
- Five clutch plates
- Clutch pressure plate

Remove the thrust washer, clutch outer, needle bearing and clutch outer guide.