

GENERAL INFORMATION

Item	Q'ty	Thread Size (mm)	Torque		
			N·m	kg·m	ft·lb
Front engine hanger nut	2	10 x 1.25	40–48	4.0–4.8	29–35
Front engine hanger nut	2	8 x 1.25	23–27	2.3–2.7	17–20
Rear engine hanger nut upper	1	10 x 1.25	40–48	4.0–4.8	29–35
Rear engine hanger nut lower	1	10 x 1.25	60–80	6.0–8.0	44–57
Upper engine hanger nut	1	8 x 1.25	20–25	2.0–2.5	14–18
Carburetor nut	2	6 x 1.0	6–9	0.6–0.9	4.5–7
Gearshift pedal	1	6 x 1.0	10–14	1.0–1.4	7–10
Foot peg bolt	8	8 x 1.25	20–25	2.0–2.5	14–18
Drive chain slider nut	2	6 x 1.0	6–9	0.6–0.9	4.5–7
Front axle holder nut	4	6 x 1.0	10–14	1.0–1.4	7–10
Air cleaner cover wing bolt	4	6 x 1.0	1.5–3	0.15–0.3	1.1–2.2
Driven sprocket damper nut	4	8 x 1.25	25–30	2.5–3.0	18–22

Torque specifications listed above are for the most important tightening points. If a torque specification is not listed, follow the standards given below.

STANDARD TORQUE VALUES

Item	Torque N·m (kg·m, ft·lb)	Item	Torque N·m (kg·m, ft·lb)
5 mm bolt, nut	4.5–6 (0.45–0.6, 3.3–4.3)	5 mm screw	3.5–5 (0.35–0.5, 2.5–3.6)
6 mm bolt, nut	8–12 (0.8–1.2, 6–9)	6 mm screw	10–14 (1.0–1.4, 7–10)
8 mm bolt, nut	18–25 (1.8–2.5, 13–18)	6 mm flange bolt, nut	10–14 (1.0–1.4, 7.2–10)
10 mm bolt, nut	30–40 (3.0–4.0, 22–29)	8 mm flange bolt, nut	24–30 (2.4–3.0, 17–22)
12 mm bolt, nut	50–60 (5.0–6.0, 36–43)	10 mm flange bolt, nut	30–40 (3.0–4.0, 22–29)