



**MAINTENANCE**

Clean the drive chain with kerosene or a non-flammable or high flash point solvent that will not damage the O-rings, and wipe dry.

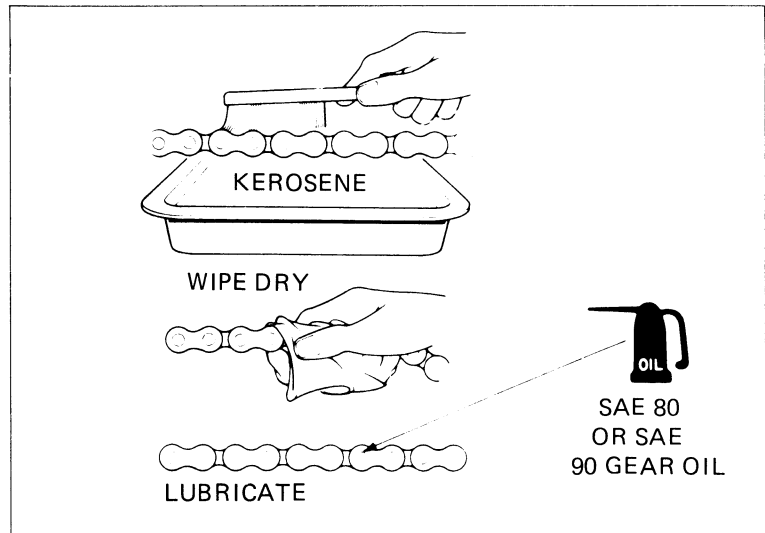
**CAUTION:**

*Do not use a steam cleaner, high pressure washers or solvents as these will damage the O-rings.*

Lubricate the drive chain with SAE 80 or 90 gear oil.

**CAUTION:**

*Do not use commercial aerosol chain lubricants. They contain solvents which could damage the O-rings.*



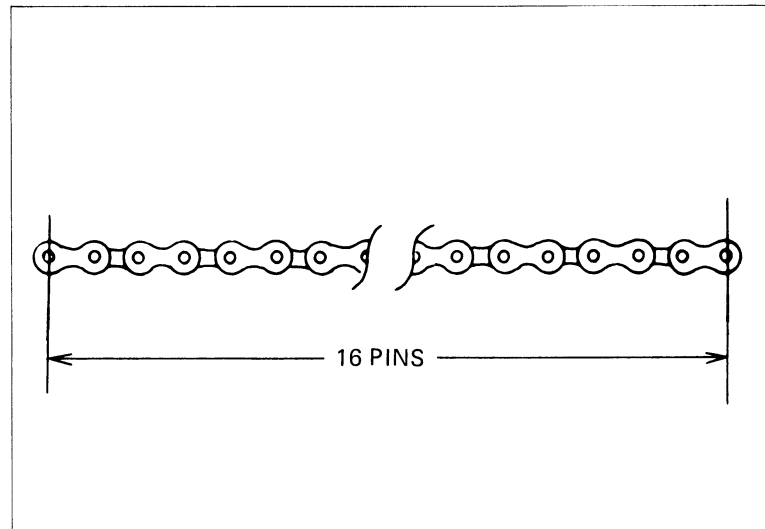
Inspect the drive chain and O-rings for possible wear or damage. Replace the chain if it is worn excessively or damaged.

Measure the drive chain length with the chain held so that all links are straight.

**16 PINS LENGTH:**

**STANDARD: 254.5 mm (10.02 in)**

**SERVICE LIMIT: 255.7 mm (10.07 in)**



Measure the drive chain master link pin diameter.

**STANDARD: 5.18 mm (0.204 in)**

**SERVICE LIMIT: 5.0 mm (0.197 in)**

Measure the drive chain master link plate I.D.

**STANDARD: 5.13 mm (0.202 in)**

**SERVICE LIMIT: 5.40 mm (0.213 in)**

Replace the master link if beyond the service limits.

