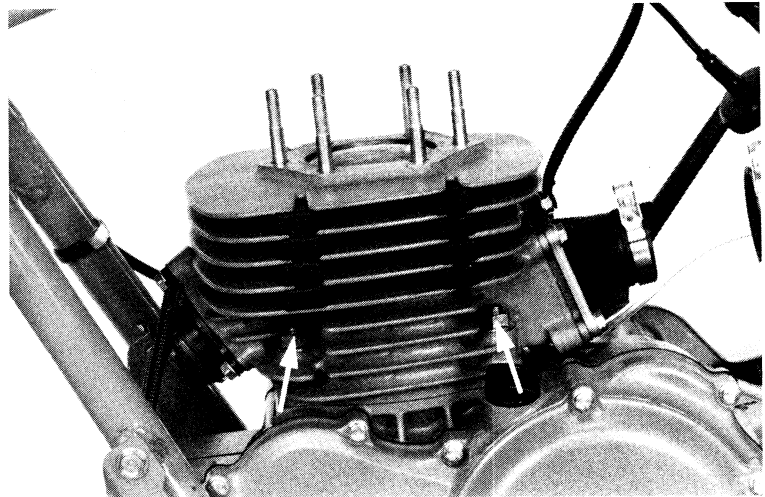




CYLINDER HEAD/CYLINDER/PISTON

Install the four flange nuts and tighten to the specified torque in a crisscross pattern in 2-3 steps.

**TORQUE: 38–48 N·m (3.8–4.8 kg·m,
27–35 ft·lb)**



CYLINDER HEAD

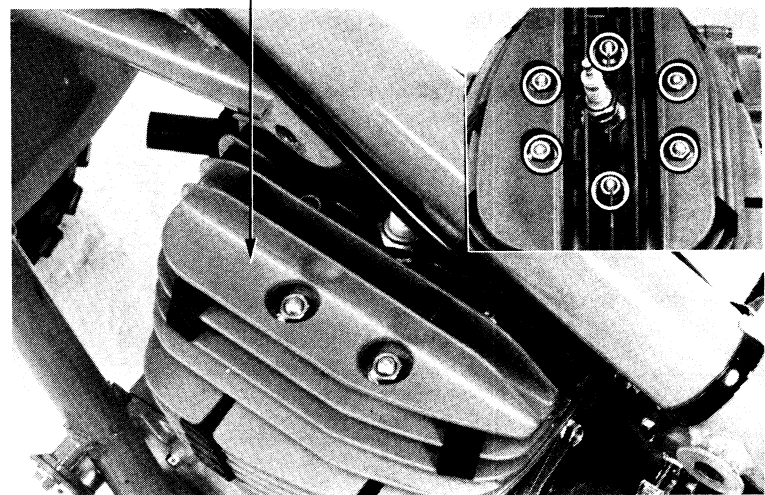
Install a new cylinder head gasket, and install the cylinder head (Page 5-4).

Install the exhaust chamber and springs.

Install the exhaust muffler and spring.

Perform the following inspections:

- Cylinder compression (Page 2-6); compression leaks
- Engine noise
- Secondary air leaks



REED VALVE

REED VALVE REMOVAL

Loosen the carburetor band screw.

Remove the six intake pipe bolts.

Remove the intake pipe.

