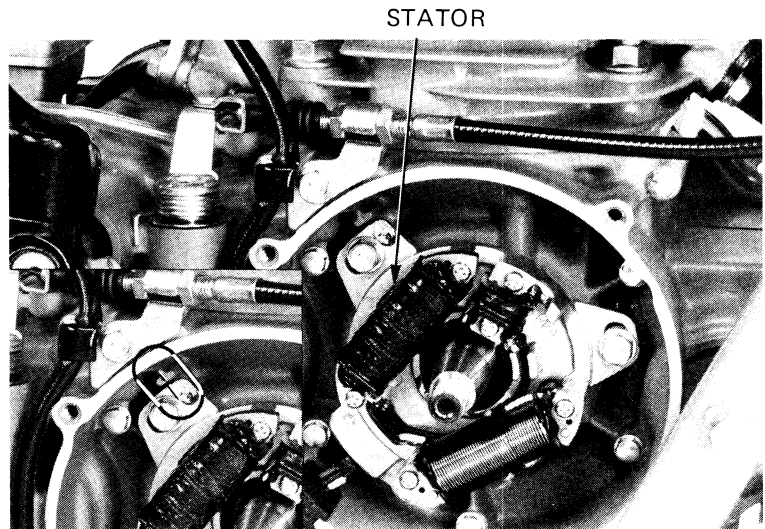


## AC GENERATOR INSTALLATION

Install the stator.

**NOTE**

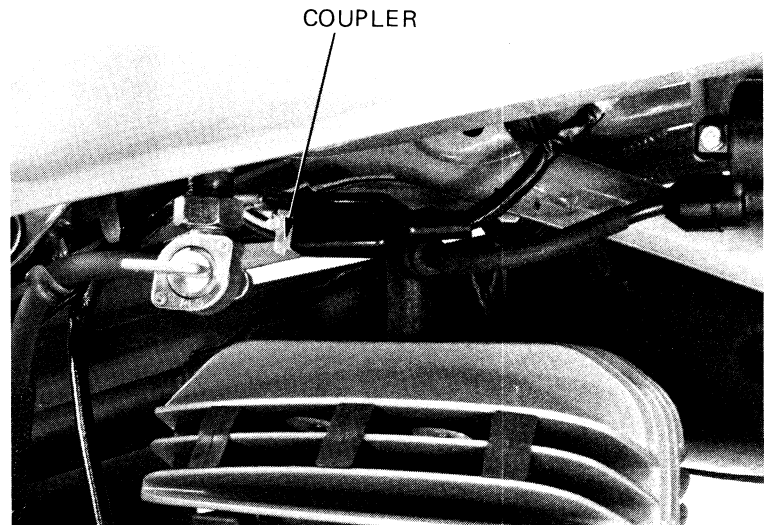
Install the stator with the aligning line aligned with the index mark on the crankcase.



Connect the AC generator coupler

**NOTE**

Secure the AC generator wires to the frame.



Install the woodruff key in the crankshaft keyway, then install the flywheel on the crankshaft.

**NOTE**

- Check that there is no debris inside the flywheel before installation. The magnets tend to attract steel filings and other ferrous debris.
- Clean the tapered hole in the flywheel of burrs and other faults; repair if necessary.

**TORQUE:** 65–75 N·m (6.5–7.5 kg·m,  
47–54 ft·lb)

