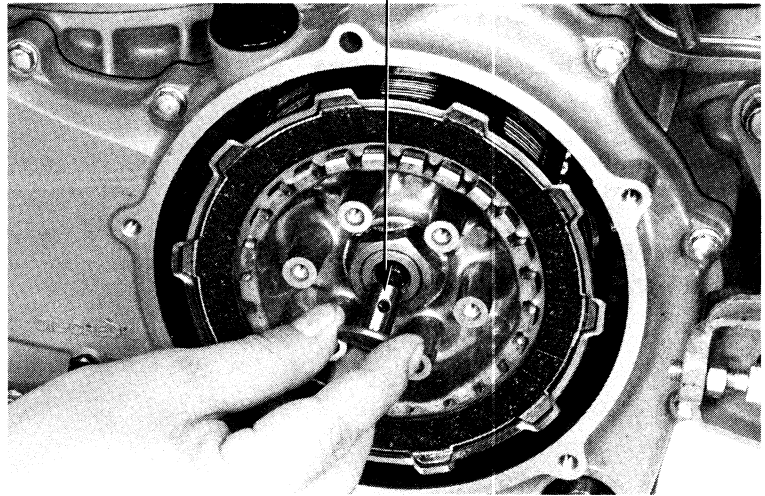




Insert the steel ball into the clutch lifter and place the lifter into the clutch center.

CLUTCH LIFTER



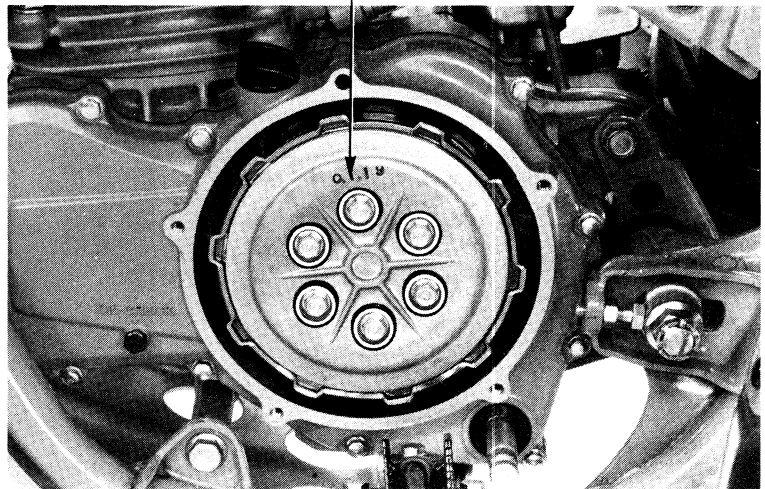
Install the clutch plate and clutch springs.
Install the six clutch bolts.

NOTE

Tighten the clutch bolts in a crisscross pattern in 2-3 steps.

**TORQUE: 8–12 N·m (0.8–1.2 kg·m,
6–9 ft·lb)**

CLUTCH PLATE



Seat the O-ring in the groove of the clutch cover.

Install the clutch cover.
Install the gear change pedal.

CLUTCH COVER

