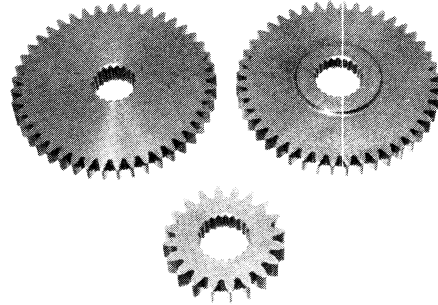




GEAR INSPECTION

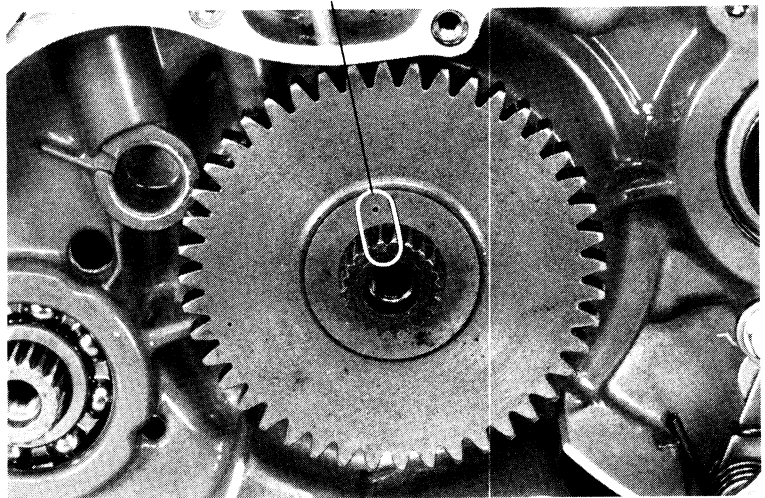
Inspect each gear for wear or damage.;



GEAR INSTALLATION

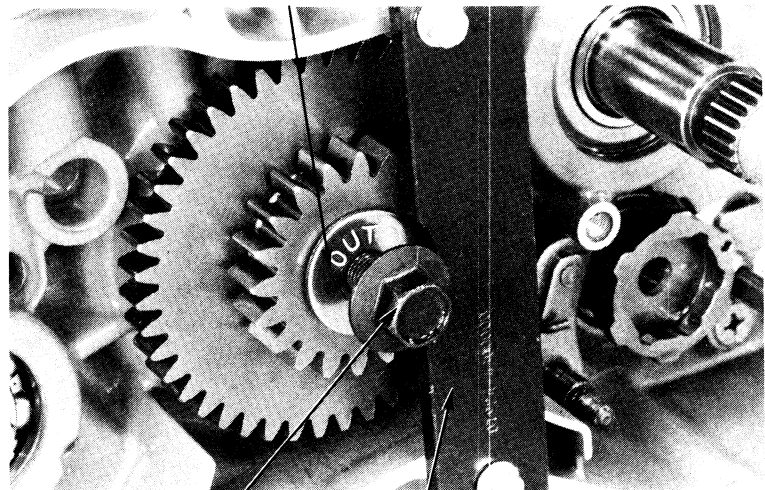
Install the balancer idle gear on the crankshaft, aligning the punch mark on the idle gear with the punch mark on the crankshaft.

PUNCH MARKS



Install the primary drive gear on the crankshaft. Hold the primary drive gear by attaching the GEAR HOLDER to the left crankshaft. Install the thrust washer with the marking "OUT" facing out and install the 10 mm special bolt.

THRUST WASHER



10 mm SPECIAL BOLT

GEAR HOLDER
07924-430000 or equivalent