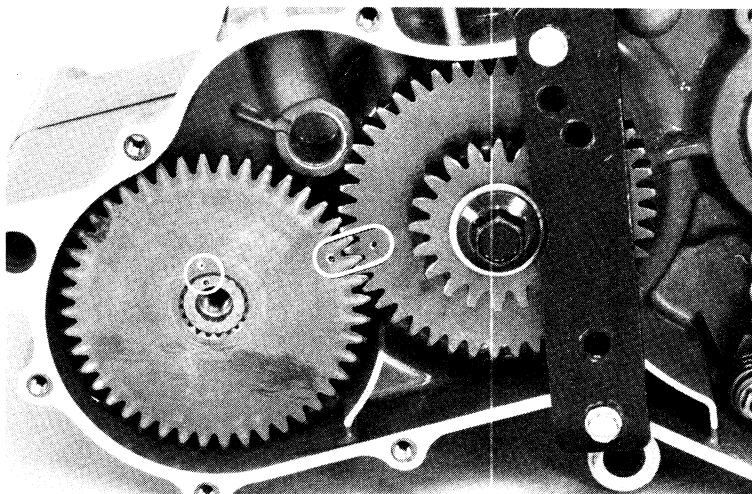


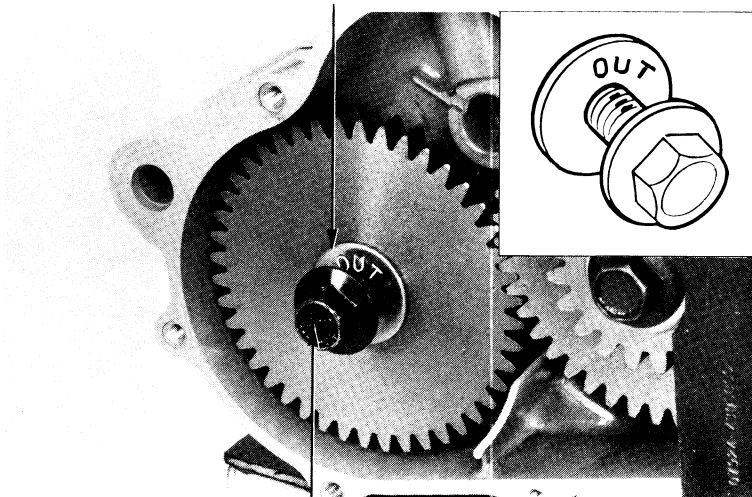


Align the punch marks on the balancer gear and on the balancer shaft and install the gear.



Install the thrust washer with the mark "OUT" facing out and install the 10 mm special bolt.

THRUST WASHER



10 mm SPECIAL BOLT

Tighten both 10 mm special bolts to the specified torque.

**TORQUE:** 40–50 N·m (4.0–5.0 kg·m,  
29–36 ft·lb)

