



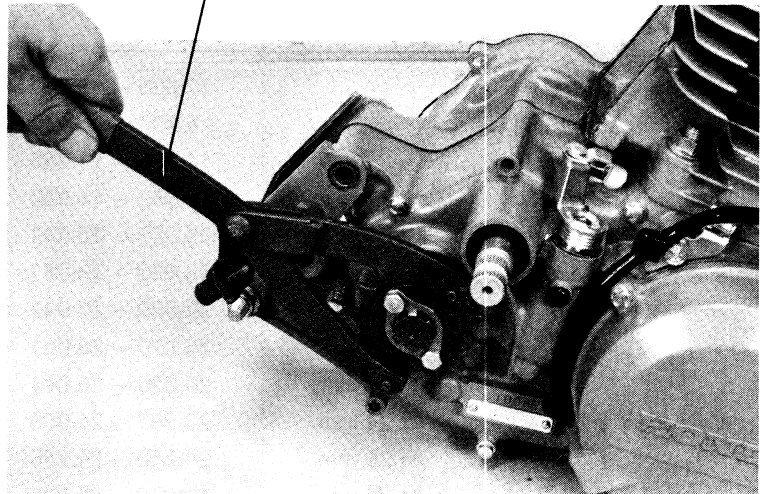
CRANKCASE SEPARATION

Remove the engine from the frame (Page 5-2).
Hold the drive sprocket with a universal holder.
Remove the fixing plate bolts, plate and sprocket.

NOTE

- If the sprocket needs to be replaced, replace both the sprocket and fixing plate as a matched set.
- Replace both drive and driven sprockets as a set, and the drive chain.

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Perform the following operations:

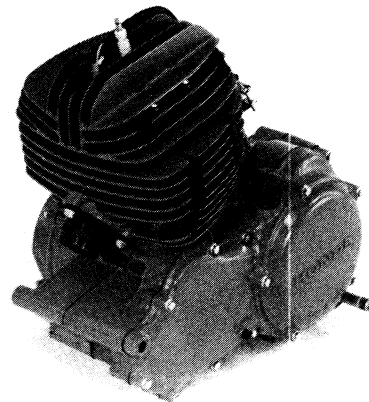
Cylinder head/cylinder/piston removal. (Section 5)

Clutch removal. (Section 7)

Gearshift spindle/neutral stopper removal.
(Section 8)

Balancer gear/balancer idler gear removal.
(Section 8)

AC generator removal. (Section 6)



Remove the screw attaching the clutch arm, and
remove the clutch arm.

Remove the right crankcase attaching bolts.

CLUTCH ARM

