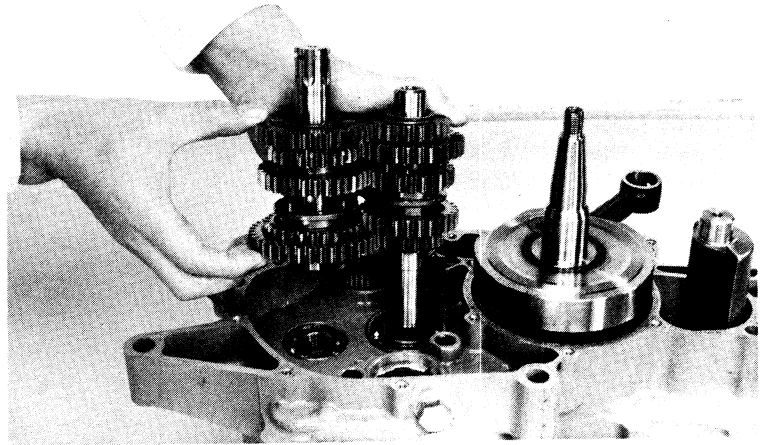




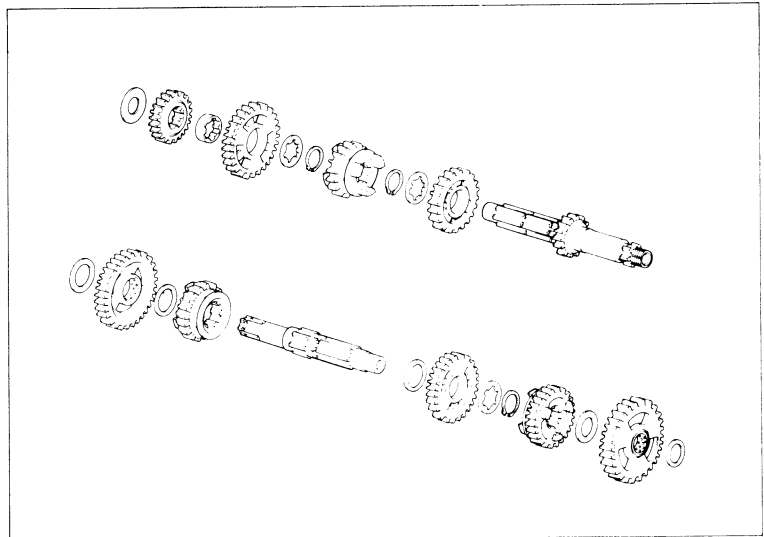
**TRANSMISSION REMOVAL**

Remove the transmission from the left crankcase.



**TRANSMISSION INSPECTION**

Inspect each gear for wear or damage.



**GEAR INSPECTION**

Inspect each gear I.D.

**STANDARD:**

- M 4 gear: 25.020–25.041mm (0.9850–0.9859 in)
- M 5 gear: 28.020–28.041mm (1.1031–1.1040 in)
- C 1 gear: 20.020–20.041mm (0.7882–0.8035 in)
- C 2 gear: 25.020–25.041mm (0.9850–0.9859 in)
- C 3 gear: 25.020–25.041mm (0.9850–0.9859 in)

**SERVICE LIMITS:**

- M 4 gear: 25.07mm (0.9870 in)
- M 5 gear: 28.07mm (1.1051 in)
- C 1 gear: 20.07mm (0.7902 in)
- C 2 gear: 25.07mm (0.9870 in)
- C 3 gear: 25.07mm (0.9870 in)

