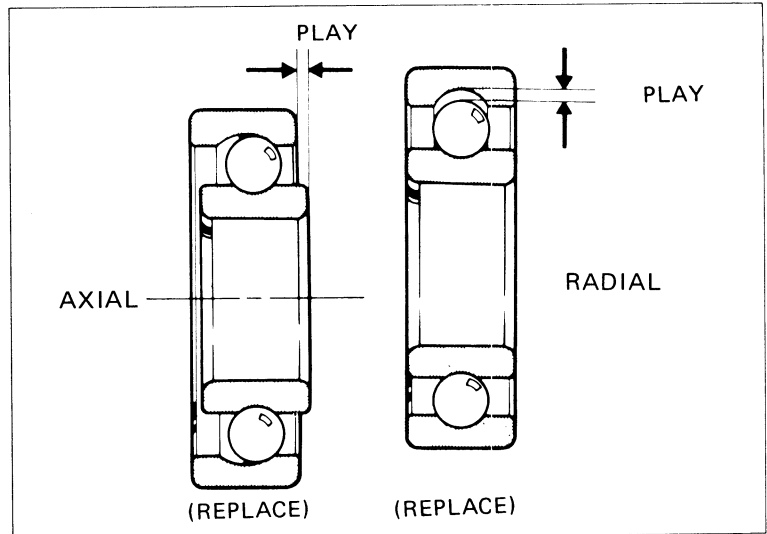




Spin the crankshaft bearing by hand and check for play. The bearing must be replaced if it is noisy or has excessive play.



CRANKSHAFT ASSEMBLY

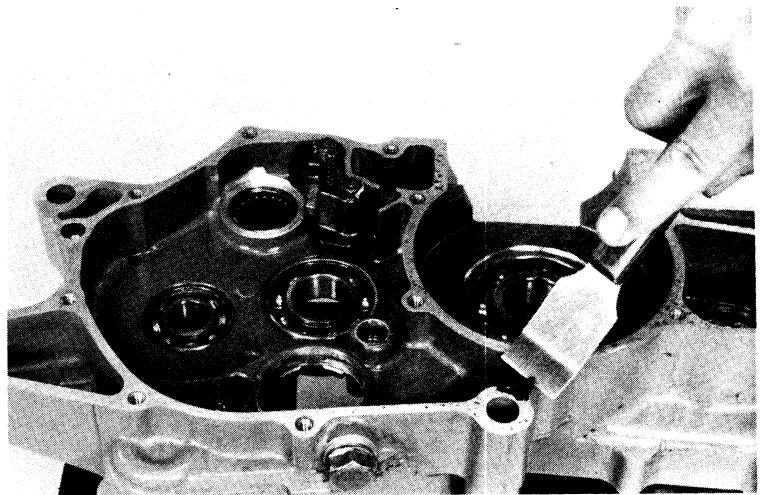
Wash the right and left crankcases in solvent and blow dry with compressed air. Check for damage.

CAUTION:

Do not spin the bearings with compressed air. This could damage the bearings.

NOTE

- Apply clean engine oil to all moving and sliding surfaces.
- Remove all traces of gasket material from the gasket surfaces. Remove roughness or irregularities, if any, using an oil stone.



Apply clean 2-stroke oil to the journal and crankpin bearings.

Coat the sealing lips of each oil seal with gasoline-resistant grease.

Install the crankshaft in the left crankcase.

