



REAR WHEEL/BRAKE/DRIVE MECHANISM

Install the rear brake drum and tongued washer.
Install the axle inner nut and tighten to the specified torque.

**TORQUE: 35–45 N-m (3.5–4.5 kg-m,
25–33 ft-lb)**

Apply LOCKTITE ® or equivalent to the threads of the axle shaft.

NOTE

Clean all traces of grease off the shaft before applying LOCKTITE ® or equivalent.

Tighten the axle outer nut with a spanner at the inner nut.

**TORQUE: 120–140 N-m (12.0–14.0 kg-m,
87–101 ft-lb)**

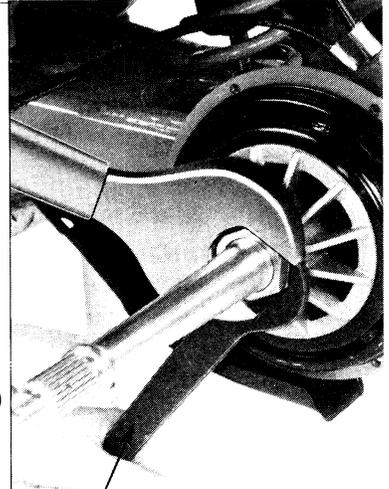
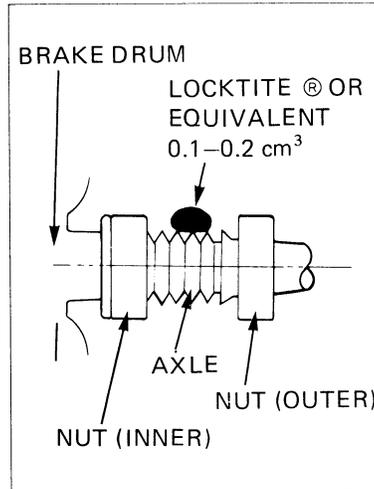
Install the hub and hub nut onto the axle and tighten the nut to the specified torque.

**TORQUE: 80–100 N-m (8.0–10.0 kg-m,
58–72 ft-lb)**

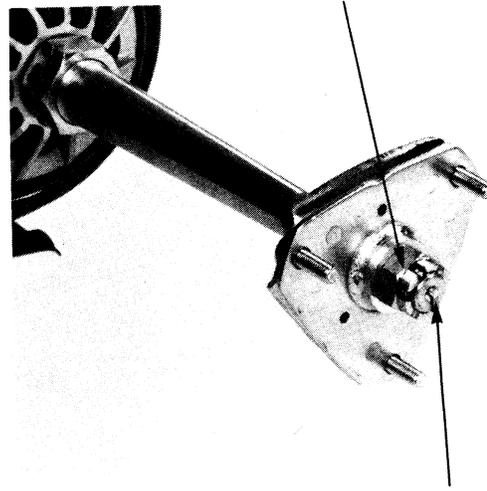
Install the cotter pin and spread the ends as shown.

Install the rear wheel.
Tighten the wheel nuts.

**TORQUE: 18–25 N-m (1.8–2.5 kg-m,
13–18 ft-lb)**



LOCK NUT WRENCH 41 mm
07916–9180000 or COMMERCIALLY AVAILABLE
HUB NUT 41 mm RENCH



COTTER PIN

