

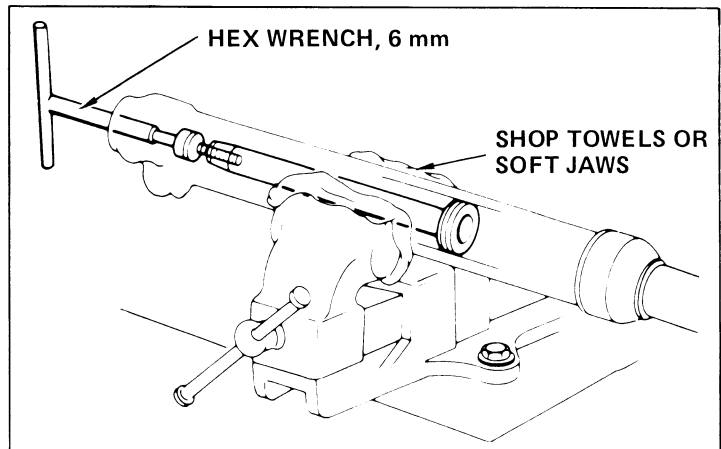
'83 ATC250R ADDENDUM

Clean the hex bolt threads and apply a locking agent to the threads.

NOTE:

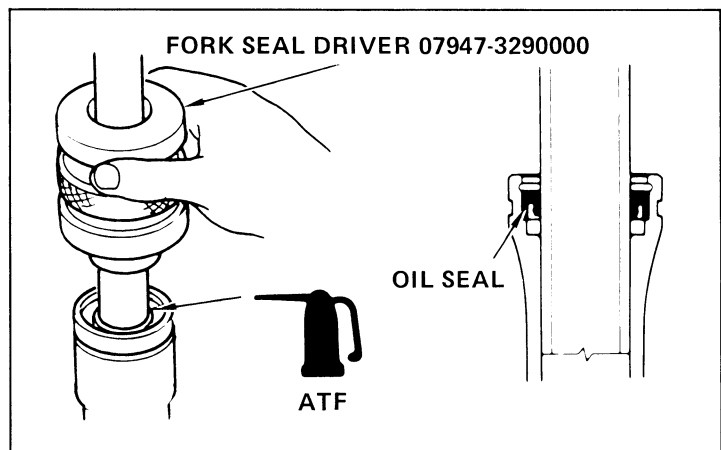
- To tighten the hex bolt, it may be necessary to install the fork springs and tighten the fork cap temporarily.
- Take care not to distort the slider in the vise.

**TORQUE: 15–25 N.m (1.5–2.5 kg-m, 11–18 ft-lb)**



Install the new oil seal into the top of the slider.  
Place the old seal on top of the new seal.  
Apply ATF to the new oil seal and drive it in with the fork seal driver.

The fork seal is seated when the groove in the slider is seen above the top of the new seal.  
Install the snap ring and dust seal.



Fill the forks with the specified amount of ATF.

**STANDARD CAPACITY: 280 cc (2.5 oz)**

NOTE:

- Do not overfill. Overfilling causes harsh suspension performance.
- Fill both forks with equal amounts of ATF.

Compress the front fork and measure the oil level from the top of the tube.

**OIL LEVEL: 177 mm (7.0 in.)**

Install the fork springs.

