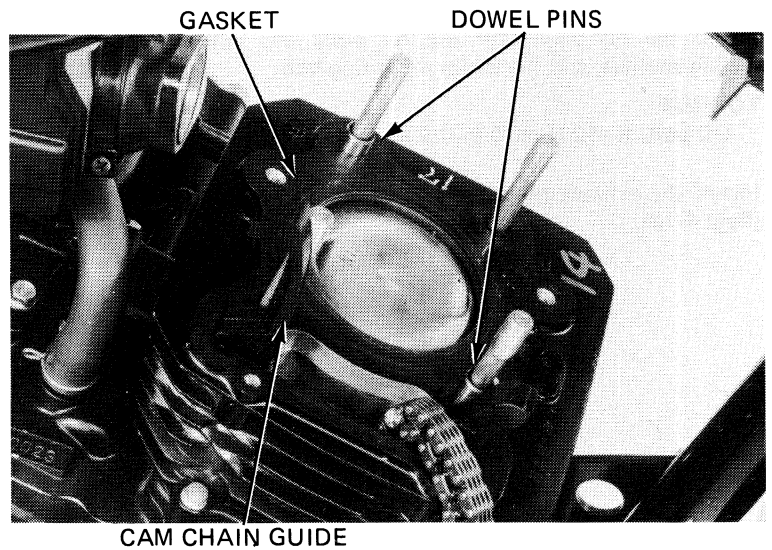


CYLINDER HEAD INSTALLATION

Clean off any gasket material from the cylinder surface.

Place the bottom end of the cam chain guide into the groove in the right crankcase, and its bosses with the grooves in the cylinder upper surface.

Install the dowel pins and a new cylinder head gasket.



Install the cylinder head, cylinder head cap nuts and socket bolts in the sequence shown in 2-3 steps.

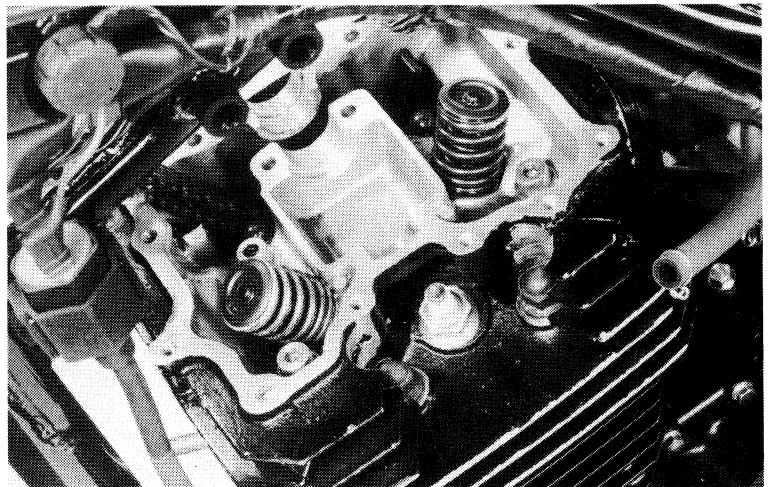
TORQUE:

CAP NUT:

35–40 N·m (3.5–4.0 kg-m, 25–32 ft-lb)

SOCKET BOLT:

22–28 N·m (2.2–2.8 kg-m, 16–20 ft-lb)



Make sure that the oil pipe and oil bolts are not clogged.

NOTE

Never reinstall old sealing washers with the oil pipe. To maintain a tight seal, the copper washers are crushed when the oil bolts are torqued.

