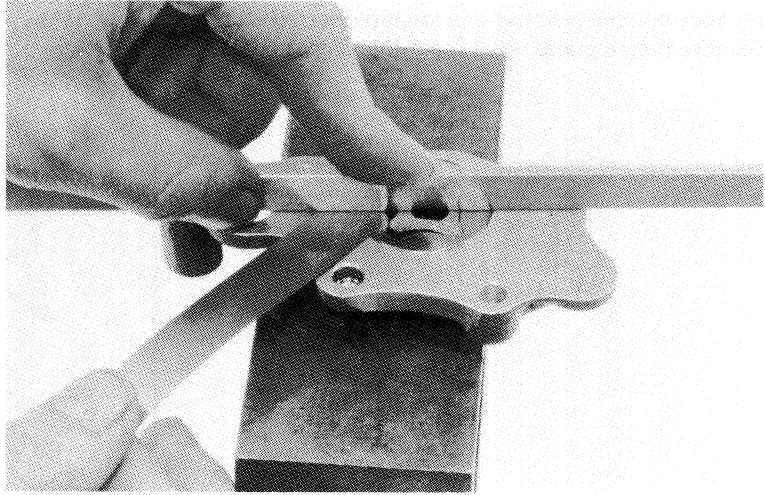


CLUTCH/OIL PUMP/KICK STARTER

Remove the oil pump driven gear shaft from the oil pump cover.

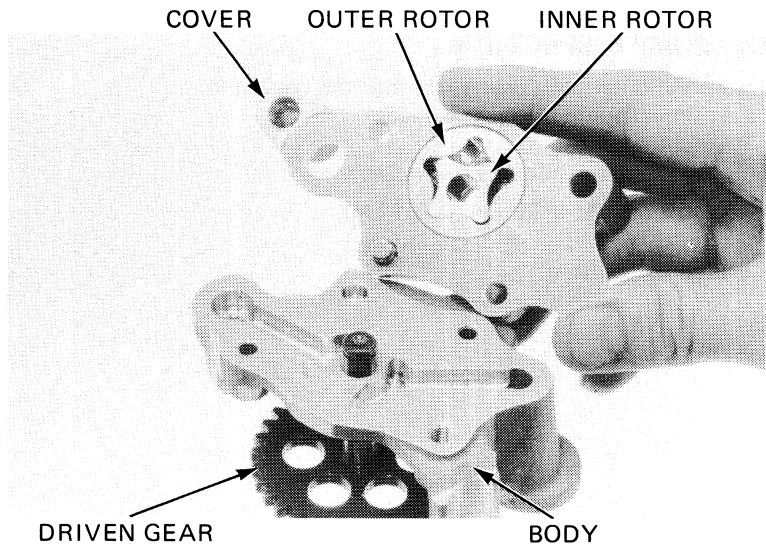
Measure the pump end clearance.

SERVICE LIMIT: 0.10 mm (0.004 in)



OIL PUMP ASSEMBLY/INSTALLATION

Assemble the oil pump cover with outer and inner rotors onto the oil pump body with the driven gear.



Install the washer, E-clip and oil pump cover mounting screws as shown.

