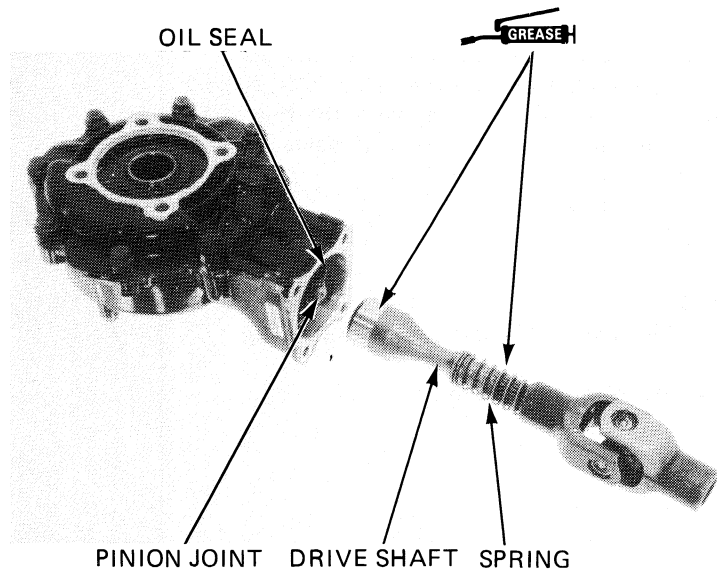


## FINAL DRIVE INSTALLATION

Apply molybdenum disulfide grease to the drive shaft oil seal, pinion joint and drive shaft splines. Clean the mating surfaces between the gear case and the swing arm and apply liquid sealant to them. Insert the drive shaft into the swing arm and align its splines with the universal joint.



Install the final gear case mount bolts. Tighten the 10 mm bolts first, then the 8 mm bolts.

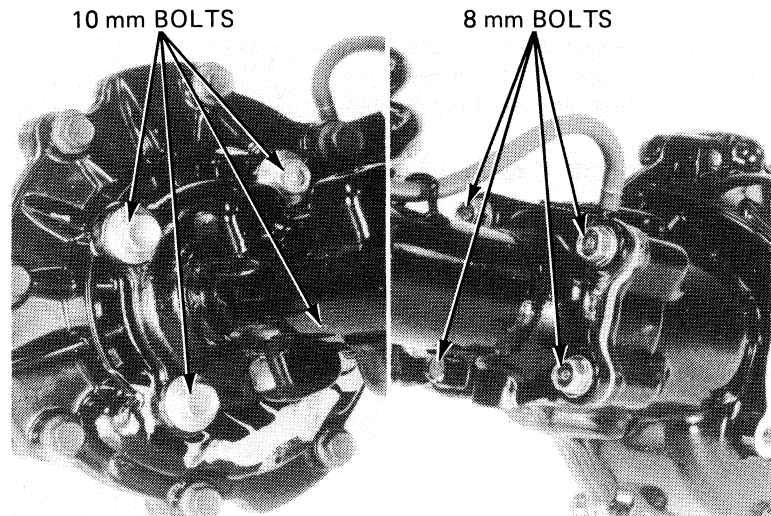
### TORQUE:

10 mm bolt

50–60 N·m (5.0–6.0 kg·m, 36–43 ft·lb)

8 mm bolt

35–45 N·m (3.5–4.5 kg·m, 25–32 ft·lb)



Install the gear case shield with the two bolts. Fill the gear case with the recommended oil (Page 2-1). Install the parts in the reverse order of removal.

