

GENERAL INFORMATION

Item	Thread dia. (mm)	Torque		
		N·m	kg-m	ft-lb
Front fork socket bolt	8	15–25	1.5–2.5	11–18
Front fork tube cap	28	15–30	1.5–3.0	11–22
Front fork pinch bolt	8	18–25	1.8–2.5	13–18
Front fork boot band	3	0.6–1.2	0.06–0.12	0.4–0.9
Steering bearing adjustment nut	Initial	26	2.5–3.5	18–25
	Final '85:	26	7–8	5–6
	Final After '85:	26	10–11	7–8
Steering stem nut	24	90–120	9.0–12.0	65–87
Rear wheel nut	10	60–70	6.0–7.0	43–51
Rear axle outer lock nut	32	80–100	8.0–10.0	58–72
Rear axle inner lock nut	32	120–140	12.0–14.0	87–101
Driven sprocket nut	10	55–65	5.5–6.5	40–48
Rear axle nut	18	120–170	12.0–17.0	87–123
Shock absorber oil hose bolt	10	27.5–32.5	2.75–3.25	20–23
Shock absorber spring lock nut	50	80–100	8.0–10.0	58–72
Shock absorber upper mount bolt	10	40–50	4.0–5.0	29–36
Shock absorber lower mount bolt	10	40–50	4.0–5.0	29–36
Shock absorber bracket bolt	10	40–50	4.0–5.0	29–36
Swing arm pivot bolt	14	70–110	7.0–11.0	51–80
Rear brake torque link-to-swing arm bolt ('85)	8	8–11	0.8–1.1	6–8
Rear brake torque link-to-caliper bracket bolt ('85)	8	24–30	2.4–3.0	17–22
Brake air bleeder valve	8	4–7	0.4–0.7	3–5
Caliper mounting bolt	8	20–30	2.0–3.0	15–22
Brake pad pin bolt	8	15–20	1.5–2.0	11–15
Front brake disc mounting nut	'85:	8	2.0–3.0	15–22
	After '85:	8	3.5–4.0	25–29
Front brake disc mounting bolt	8	35–40	3.5–4.0	25–29
Rear brake disc mounting bolt	8	37–43	3.7–4.3	27–31
Brake hose oil bolt	10	25–35	2.5–3.5	18–25
Rear caliper socket bolt	8	20–25	2.0–2.5	15–18
Parking brake base bolt	8	20–25	2.0–2.5	15–18
Parking brake adjusting lock nut	8	15–20	1.5–2.0	11–15
Front brake lever pivot bolt/nut	6	8–12	0.8–1.2	6–9
Rear brake reservoir joint screw	4	1–2	0.1–0.2	0.7–1.5
Foot peg mounting bolt	10	40–50	4.0–5.0	29–36

Torque specifications listed above are for specific tightening points. If a torque specification is not listed, follow the standards given below.

STANDARD TORQUE VALUES

TYPE	TORQUE N·m (kg-m, ft-lb)	TYPE	TORQUE N·m (kg-m, ft-lb)
5 mm bolt, nut	4.5–6.0 (0.45–0.6, 3.3–4.3)	5 mm screw	3.5–5.0 (0.35–0.5, 2.5–3.6)
6 mm bolt, nut	8–12 (0.8–1.2, 6–9)	6 mm screw, SH bolt	7–11 (0.7–1.1, 5–8)
8 mm bolt, nut	18–25 (1.8–2.5, 13–18)	6 mm flange bolt, nut	10–14 (1.0–1.4, 7–10)
10 mm bolt, nut	30–40 (3.0–4.0, 22–29)	8 mm flange bolt, nut	24–30 (2.4–3.0, 17–22)
12 mm bolt, nut	50–60 (5.0–6.0, 36–43)	10 mm flange bolt, nut	35–45 (3.5–4.5, 25–32)