

Unstake the clutch lock nut with a drill or grinder. Be careful not to damage the shaft threads.

Install the clutch center holder and remove the clutch lock nut.

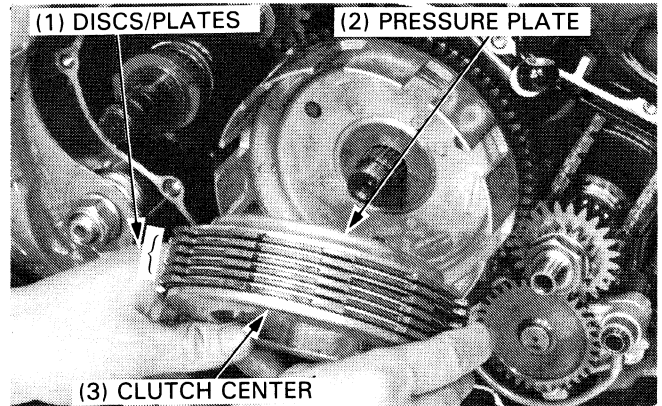
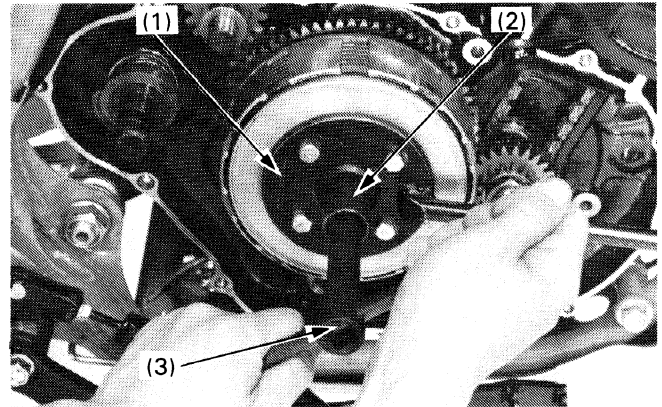
TOOLS:

- (1) CLUTCH CENTER HOLDER 07923-KE10000 Not available in U.S.A.
- (2) LOCK NUT WRENCH, 17 x 27 mm 07716-0020300 or equivalent commercially available in U.S.A.
- (3) EXTENSION BAR 07716-0020500 or equivalent commercially available in U.S.A.

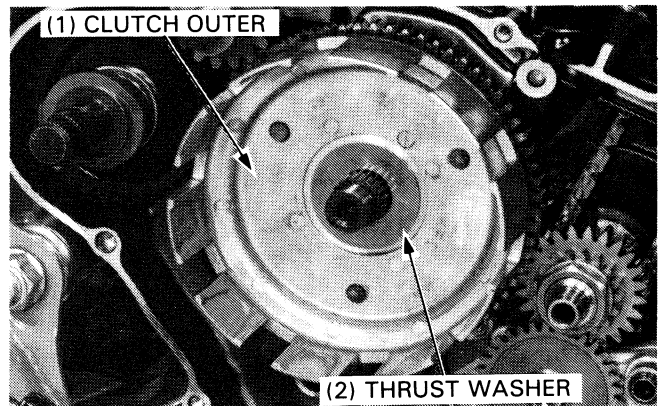
NOTE

- If the CLUTCH CENTER HOLDER, 07923-KE10000 is not available, shift the transmission into gear and use the UNIVERSAL HOLDER, 07725-0030000 to hold the drive sprocket.

Remove the washer, clutch center, plates, discs and pressure plate.



Remove the thrust washer and clutch outer.



Remove the clutch outer guide from the mainshaft.

