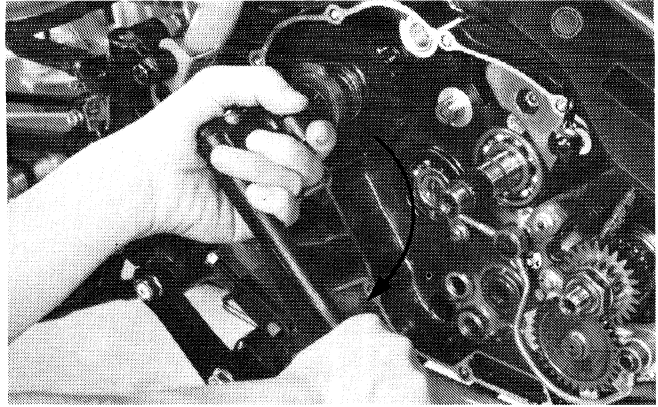


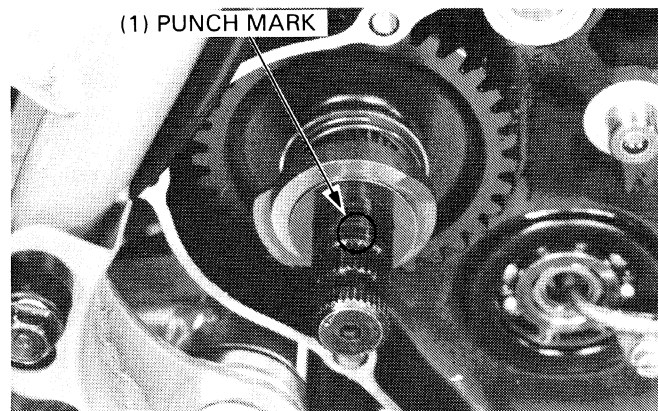
CLUTCH/OIL PUMP/KICK STARTER

Install the kick starter shaft assembly by turning it clockwise and aligning its ratchet with the ratchet guide.

Remove the kick starter arm.

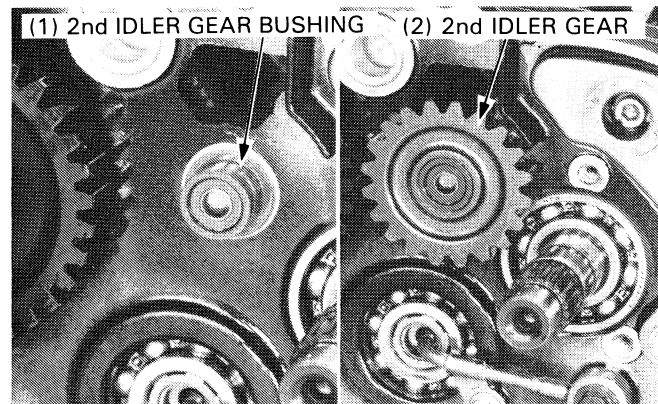


Make sure that the punch mark on the shaft faces up.



Install the 2nd idler gear bushing over the 2nd idler gear shaft with its flange facing in.

Install the idler gear.



Install the bearing stop using the two socket bolts.

