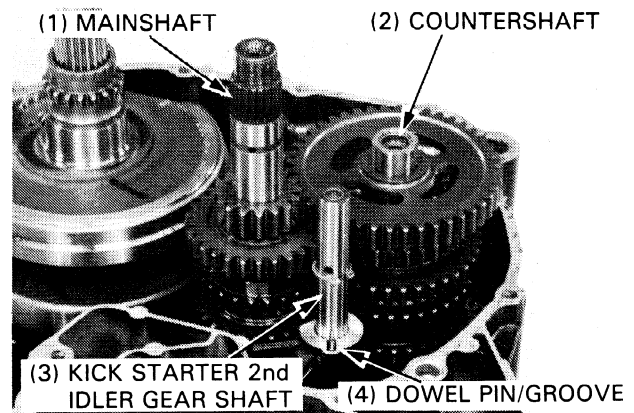


CRANKCASE/TRANSMISSION/CRANKSHAFT

Install the mainshaft and countershaft as a set into the left crankcase.

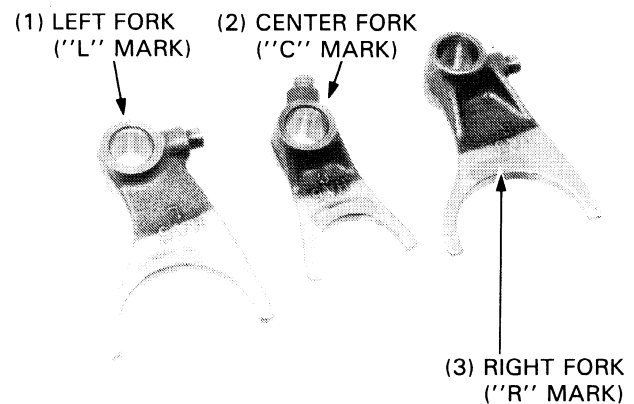
Install the kick starter 2nd idler gear shaft, aligning its dowel pin with the groove in the crankcase.



Install the gearshift forks with their marks facing up.

NOTE

- The gearshift forks have marks: L for left, C for center and R for right.



Install the gearshift drum and align each shift fork guide pin with its guide groove in the drum.

Insert the shift fork shaft through the forks into the hole in the left crankcase.

