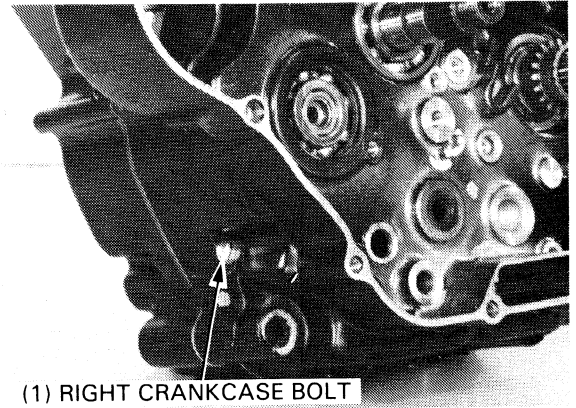
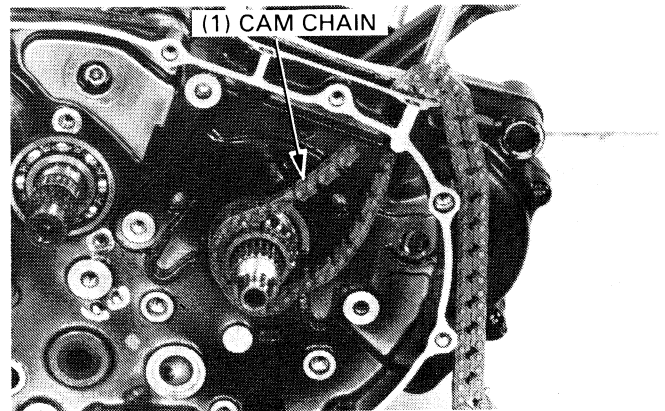


Tighten the right crankcase bolt to the same torque.



Install the cam chain.



Install the drive sprocket and fixing plate and tighten the bolts.

Remove the shift guide plate, collars, dowel pins, bearing stop plates and bolts.

