- **4.** Tighten the left axle pinch bolts to hold the axle shaft.
- 5. Install and tighten the axle bolt.

Torque: 38 lbf·ft (51 N·m, 5.2 kgf·m)

- 6. Loosen the left axle pinch bolt.
- 7. Tighten the right axle pinch bolt.

Torque: 16 lbf·ft (22 N·m, 2.2 kgf·m)

**8.** Install the brake caliper and tighten the mounting bolts.

Torque: 22 lbf·ft (30 N·m, 3.1 kgf·m)

- Take care to prevent the brake caliper from scratching the wheel during installation.
- Use new mounting bolts when installing the brake caliper.

## NOTICE

When installing a wheel or caliper into original position, carefully fit the brake disc between the pads to avoid scratching them.

- 9. Lower the front wheel on the ground.
- **10.** Apply the brake lever several times. Then, pump the fork several times.
- 11. Retighten the left axle pinch bolt.

Torque: 16 lbf·ft (22 N·m, 2.2 kgf·m)