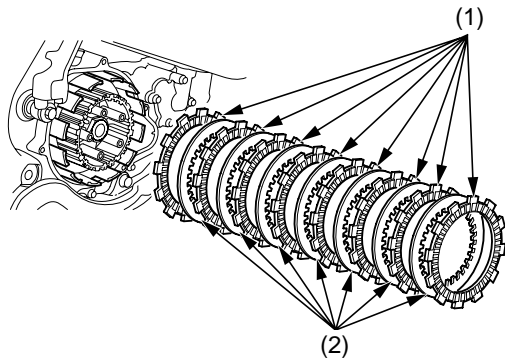


Clutch System

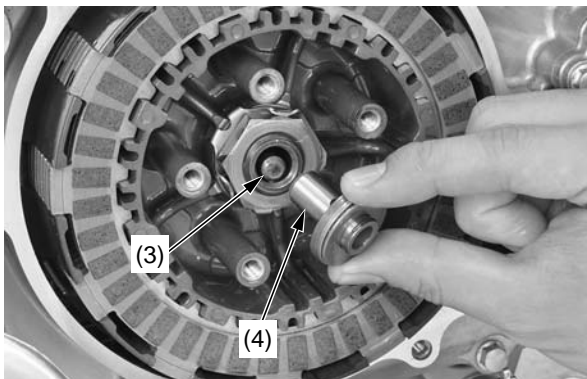
Clutch Disc/Plate Installation

1. Coat the clutch discs with engine oil.
2. Install the eight clutch discs (1) and seven clutch plates (2) alternately, starting with a disc.



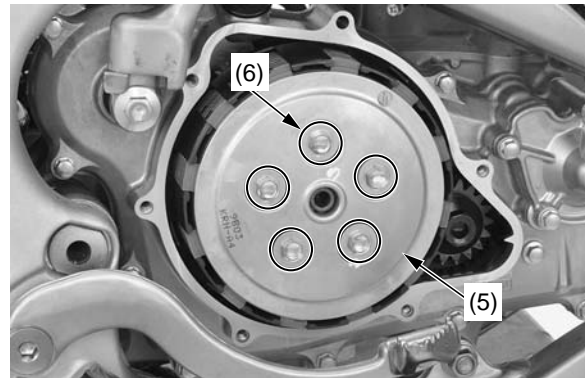
- (1) clutch discs
(2) clutch plates

3. Apply grease to the clutch lifter rod (3) ends.
4. Insert the clutch lifter rod into the mainshaft.
5. Apply engine oil to the needle bearing of the clutch lifter.
6. Install the clutch lifter (4) onto the clutch lifter rod.



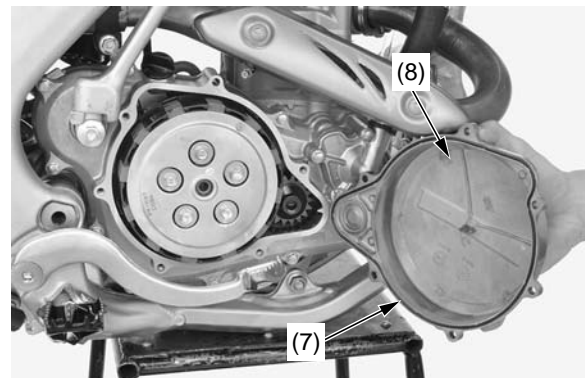
- (3) clutch lifter rod (4) clutch lifter

7. Install the clutch pressure plate (5).
8. Install the five clutch springs and clutch spring bolts (6).
9. Tighten the bolts in a crisscross pattern in two or three steps, to the specified torque:
9 lbf·ft (12 N·m, 1.2 kgf·m)



- (5) clutch pressure plate
(6) clutch spring bolts/clutch springs

10. Apply oil to a new O-ring (7) and install in the groove of the clutch cover (8).
11. Install the cover by tightening the cover bolts A, and B in a crisscross pattern in two or three steps to the specified torque:
7 lbf·ft (10 N·m, 1.0 kgf·m)



- (7) O-ring (8) clutch cover