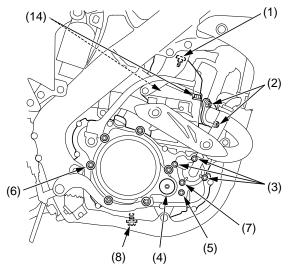
## **Additional Maintenance Procedures**

## Nuts, Bolts, Fasteners

Check and tighten nuts, bolts, and fasteners before every outing.

	ltem	Torque		
		lbf•ft	N•m	kgf•m
	ENGINE			
1	Cylinder head cover bolts	7	10	1.0
2	Exhaust pipe joint nuts	15	21	2.1
3	Water pump cover bolts	7	10	1.0
4	Crankshaft hole cap	11	15	1.5
5	Transmission oil check			
	bolt	9	12	1.2
6	Clutch cover bolts	7	10	1.0
7	Coolant drain bolt	7	10	1.0
8	Engine oil drain bolt	12	16	1.6
9	Cylinder bolt	7	10	1.0
10	Oil filter cover bolts	9	12	1.2
11	Cylinder head bolts	7	10	1.0
12	Drive sprocket bolt	23	31	3.2
13	Transmission oil drain bolt	12	16	1.6
14	Cylinder head stud bolts	33	45	4.6

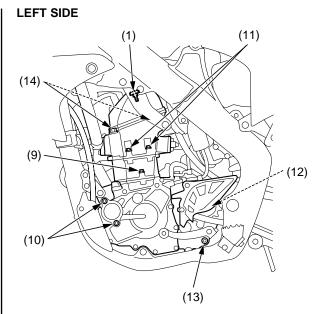




(1) cylinder head cover bolts(2) exhaust pipe joint nuts

(3) water pump cover bolts

- (4) crankshaft hole cap
- (5) transmission oil check bolt
- (6) clutch cover bolts
- (7) coolant drain bolt
- (8) engine oil drainbolt



- (9) cylinder bolt
  (10) oil filter cover bolts
  (11) cylinder head bolts
  (12) drive sprocket bolt
  (12) transmission oil dro
- (13) transmission oil drain bolt
- (14) cylinder head stud bolts