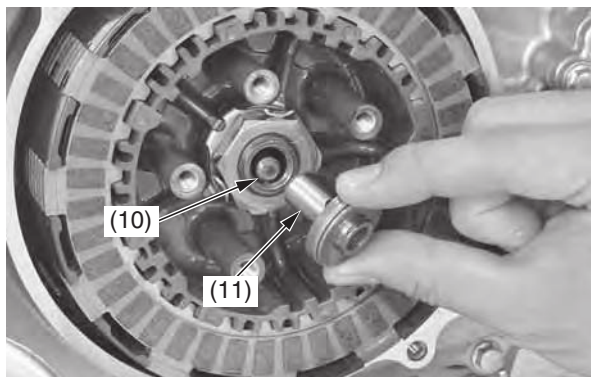
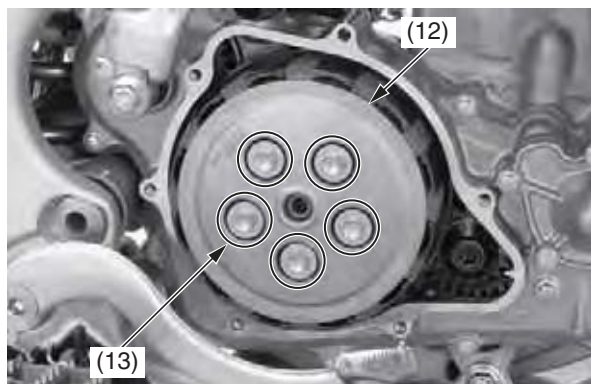


4. Apply grease to the clutch lifter rod (10) and insert it into the mainshaft.
5. Install the clutch lifter assembly (11) onto the rod.



(10) clutch lifter rod      (11) clutch lifter assembly

6. Install the clutch pressure plate (12).
7. Install the five clutch springs and bolts (13).
8. Tighten the bolts in a crisscross pattern in two or three steps to the specified torque:  
9 lbf-ft (12 N·m, 1.2 kgf·m)



(12) clutch pressure plate  
(13) clutch springs and bolts

9. Apply oil to a new O-ring (14) and install it in the groove of the clutch cover (15).
10. Install the cover by tightening the cover bolts A and B in a crisscross pattern in two or three steps to the specified torque:  
7 lbf-ft (10 N·m, 1.0 kgf·m)



(14) O-ring (new)      (15) clutch cover

11. Fill the crankcase with transmission oil ([page 52](#)).