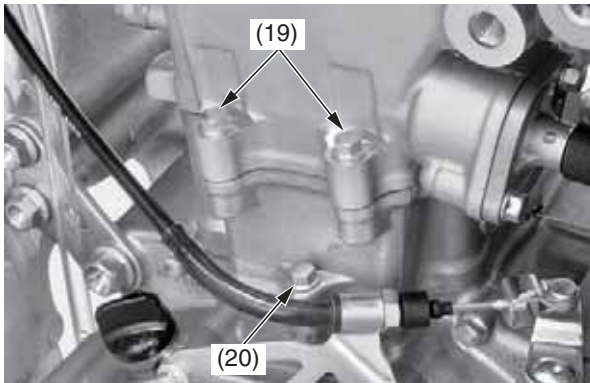


20. Remove the cylinder head A bolts (19).
21. Loosen the cylinder bolt (20).



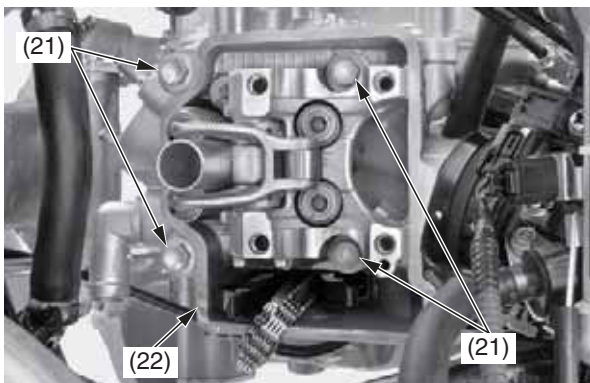
(19) cylinder head A bolts  
(20) cylinder bolt

22. Remove the cylinder head B bolts, washers (21) and the cylinder head (22).

Loosen the bolts in a crisscross pattern in two or three steps.

### NOTICE

*Do not let the washers and cam chain fall into the crankcase.*

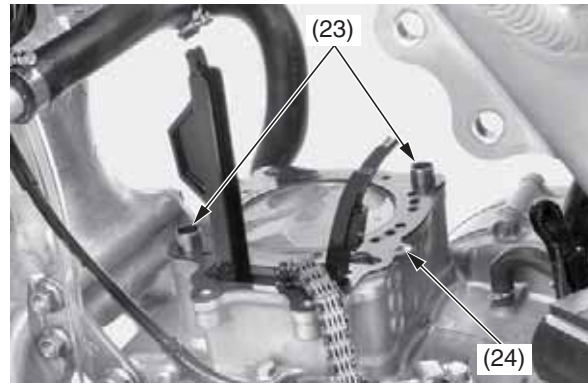


(21) cylinder head B bolts and washers  
(22) cylinder head

23. Remove the dowel pins (23) and cylinder head gasket (24).

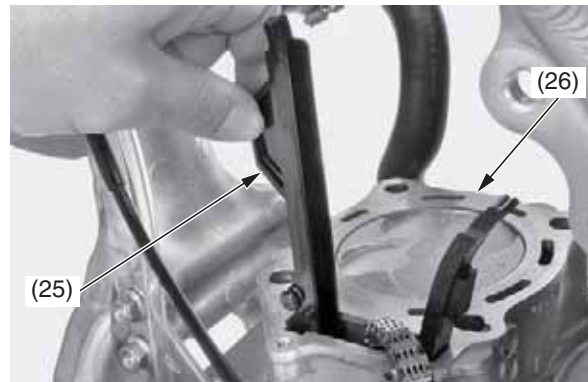
### NOTICE

*Do not let the dowel pins and cam chain fall into the crankcase.*



(23) dowel pins  
(24) cylinder head gasket

24. Remove the cam chain guide (25) from the cylinder (26).



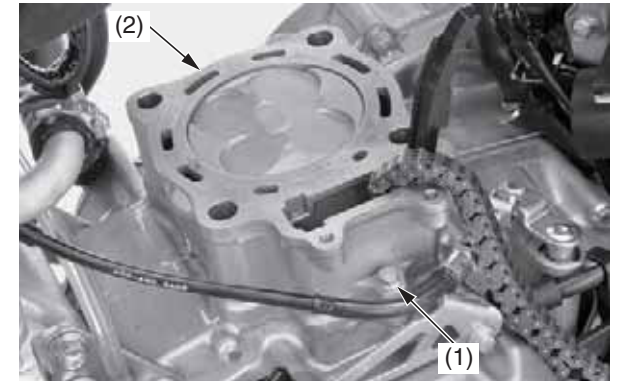
(25) cam chain guide  
(26) cylinder

## Cylinder Removal

1. Remove the cylinder bolt (1) and cylinder (2).

### NOTICE

*Do not let the cam chain fall into the crankcase.  
Do not pry on or strike the cylinder.*



(1) cylinder bolt (2) cylinder

(cont'd)