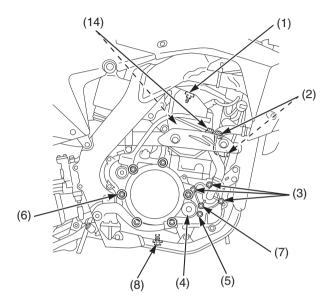
## **Torque Specifications**

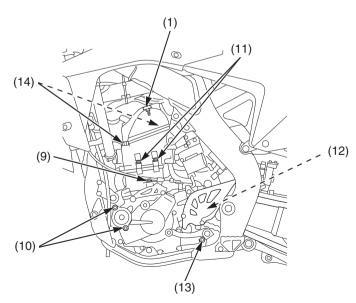
## **Nuts, Bolts, Fasteners**

Check and tighten nuts, bolts, and fasteners before every outing.

**RIGHT SIDE** 



LEFT SIDE



## **ENGINE**

| Item |                             | Torque |     |       | Damarka |
|------|-----------------------------|--------|-----|-------|---------|
|      |                             | lbf∙ft | N⋅m | kgf⋅m | Remarks |
| 1    | Cylinder head cover bolts   | 7      | 10  | 1.0   |         |
| 2    | Exhaust pipe joint nuts     | 15     | 21  | 2.1   |         |
| 3    | Water pump cover bolts      | 7      | 10  | 1.0   |         |
| 4    | Crankshaft hole cap         | 11     | 15  | 1.5   | NOTE 1  |
| 5    | Transmission oil check bolt | 9      | 12  | 1.2   |         |
| 6    | Clutch cover bolts          | 7      | 10  | 1.0   |         |
| 7    | Coolant drain bolt          | 7      | 10  | 1.0   |         |
| 8    | Engine oil drain bolt       | 12     | 16  | 1.6   | NOTE 2  |
| 9    | Cylinder bolt               | 7      | 10  | 1.0   |         |
| 10   | Oil filter cover bolts      | 9      | 12  | 1.2   |         |
| 11   | Cylinder head A bolts       | 7      | 10  | 1.0   |         |
| 12   | Drive sprocket bolt         | 23     | 31  | 3.2   |         |
| 13   | Transmission oil drain bolt | 12     | 16  | 1.6   | NOTE 2  |
| 14   | Cylinder head B bolts       | 33     | 45  | 4.6   | NOTE 2  |

NOTES: 1. Apply grease to the threads. 2. Apply engine oil to the threads.