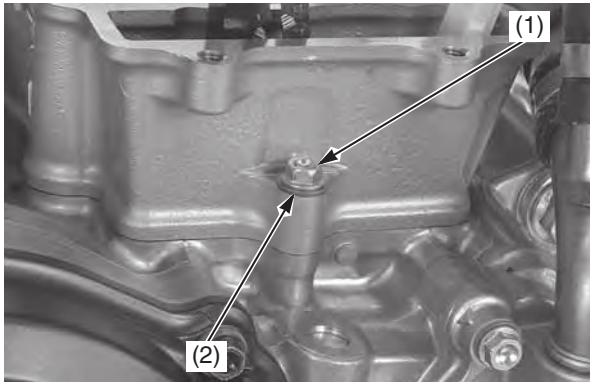


Cylinder Removal

1. Remove the cylinder bolt (1) and sealing washer (2).



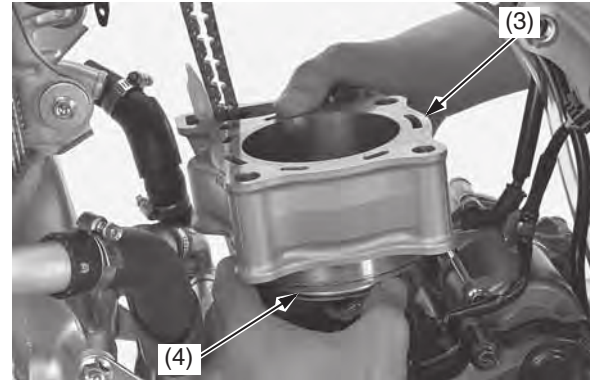
(1) cylinder bolt

(2) sealing washer

2. Remove the cylinder (3) while holding the piston (4)

NOTICE

*Do not let the cam chain fall into the crankcase.
Do not pry on or strike the cylinder.*



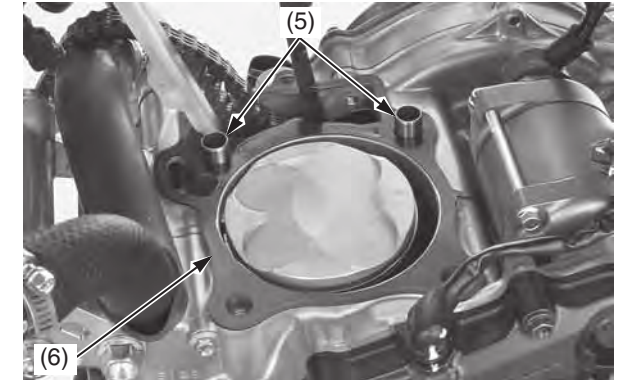
(3) cylinder

(4) piston

3. Remove the dowel pins (5) and cylinder gasket (6).

NOTICE

Do not let the cam chain and dowel pins fall into the crankcase.



(5) dowel pins

(6) cylinder gasket