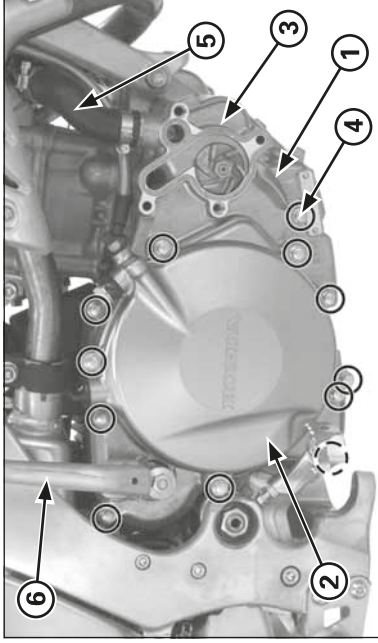


- (1) DOWEL PINS
- (2) NEW GASKET

**Installation**

Install two dowel pins and new gasket onto the crankcase.



- (1) RIGHT CRANKCASE COVER
- (2) CLUTCH COVER
- (3) WATER PUMP COVER
- (4) BOLTS
- (5) RADIATOR HOSE
- (6) KICKSTARTER PEDAL

Install the right crankcase cover while turning the water pump impeller.  
Check the clutch cover O-ring is in good condition, replace if necessary.  
Install the clutch cover.

Install the water pump cover (page 4-15).

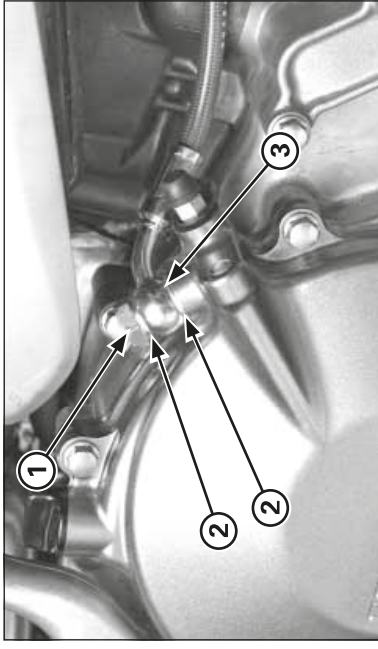
Tighten the right crankcase cover bolts in a crisscross pattern in 2 – 3 steps.  
Install the kickstarter pedal and tighten the bolt to the specified torque.

**Torque: 37 N·m (3.8 kgf·m, 27.4 lbf·ft)**

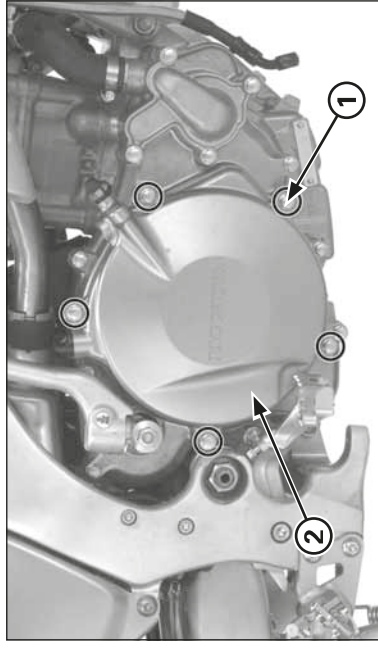
Connect the lower radiator hose.

Fill the crankcase with recommended transmission oil (page 3-8).

Fill the coolant and bleed air.



- (1) OIL BOLT
- (2) SEALING WASHERS



- (1) BOLTS
- (2) CLUTCH COVER

**Clutch Slave Cylinder**

Drain the clutch fluid from the clutch hydraulic system.

Remove the oil bolt, sealing washers and clutch hose eyelet.

Remove the bolts, clutch cover and O-ring.  
Remove the dowel pins.