

5. Replace the O-ring and apply a thin coat of engine oil to the new O-ring before installing it.
6. Install the spring and the clutch oil filter cover.
7. Install the clutch oil filter cover bolts and tighten.
8. Apply a thin coat of engine oil to the rubber seal of a new engine oil filter.
➤ P. 89
9. Install a new engine oil filter and tighten.

Torque: 19 lbf·ft (26 N·m, 2.7 kgf·m)

10. Install a new sealing washer onto the drain bolt. Tighten the drain bolt.

Torque: 22 lbf·ft (30 N·m, 3.1 kgf·m)

11. Fill the crankcase with the recommended oil (➤ P. 67, ➤ P. 152) and install the oil fill cap/dipstick.

Required oil

**When changing oil, engine oil filter
& clutch oil filter:**

3.6 US qt (3.4 L)

12. Check the oil level. ➤ P. 86
13. Check that there are no oil leaks.
14. Install the right under cowl.