

3. Install the new clutch oil filter with the rubber seal facing in, toward the engine. You will see "OUT-SIDE" mark on the clutch oil filter body, toward the filter cover.
4. Replace the O-ring and apply a thin coat of engine oil to the new O-ring before installing it.
5. Install the spring and the clutch oil filter cover.
6. Install the clutch oil filter cover bolts and tighten.
7. Apply a thin coat of engine oil to the rubber seal of a new engine oil filter.
[▶ P. 85](#)
8. Install a new engine oil filter and tighten.

Torque: 19 lbf·ft (26 N·m, 2.7 kgf·m).

9. Install a new sealing washer onto the drain bolt. Install the drain bolt and tighten.

Torque: 22 lbf·ft (30 N·m, 3.1 kgf·m).

10. Fill the crankcase with the recommended oil ([▶ P. 66](#)) and install the oil fill cap/dipstick.

Required oil

When changing oil, engine oil filter & clutch oil filter:

3.6 US qt (3.4 liters)

11. Check the oil level. [▶ P. 82](#)
12. Check that there are no oil leaks.
13. Install the lower fairing.