- 13. With the plug washer attached, thread the spark plug in by hand to prevent cross-threading.
- 14. Tighten the spark plug:
  - If the old plug is good: 1/8 turn after it seats.
  - If installing a new plug, tighten it twice to prevent loosening:
    - a) First, tighten the plug: 1/2 turn after it seats.
    - b) Then loosen the plug.
    - c) Next, tighten the plug again: 1/8 turn after it seats.

## NOTICE

An improperly tightened spark plug can damage the engine. If a plug is too loose, the piston may be damaged. If a plug is too tight, the threads may be damaged.

- 15. Reinstall the top spark plug cap and side spark plug cap. Take care to avoid pinching any cables or wires.
- 16. Install the remaining parts in the reverse order of removal.