Tire Puncture <a>> Removing Wheels

- Install the side collar and position the wheel between the swingarm and the final drive gear case.
 - Be sure the splines on the wheel hub fit into the final drive gear case.
- 2. Install the rear brake bracket and rear brake bracket bolt.

NOTICE

When installing a wheel or caliper into original position, carefully fit the brake disc between the pads to avoid scratching them.

- Push the rear axle shaft from the left side, through the wheel hub and rear brake bracket.
- **4.** Remove the protective tape or an equivalent.
- 5. Install the rear axle nut and washer. Tighten the rear axle nut.

Torque: 94 lbf·ft (127 N·m, 13.0 kgf·m)

6. Tighten the rear brake bracket bolt.

Torque: 51 lbf·ft (69 N·m, 7.0 kgf·m)

7. Tighten the axle holding bolt.

Torque: 20 lbf·ft (27 N·m, 2.8 kgf·m)

8. After installing the wheel, apply the brake pedal several times, then check if the wheel rotates freely. Recheck the wheel if the brake drags or if the wheel does not rotate freely.

Before installing the muffler, replace the exhaust pipe gasket with a new gasket.