

NOTICE

When installing a wheel or caliper into original position, carefully fit the brake disc between the pads to avoid scratching them.

4. Insert the rear axle shaft from the right side, through the right swingarm, rear brake bracket, wheel hub and final drive gear case.
5. Tighten the nut and bolt.

Rear brake bracket bolt:

Torque: 51 lbf·ft (69 N·m, 7.0 kgf·m)

Rear axle nut:

Torque: 65 lbf·ft (88 N·m, 9.0 kgf·m)

Axle holding bolt:

Torque: 20 lbf·ft (27 N·m, 2.8 kgf·m)

6. After installing the wheel, apply the brake pedal several times, then check if the wheel rotates freely. Recheck the wheel if

the brake drags or if the wheel does not rotate freely.