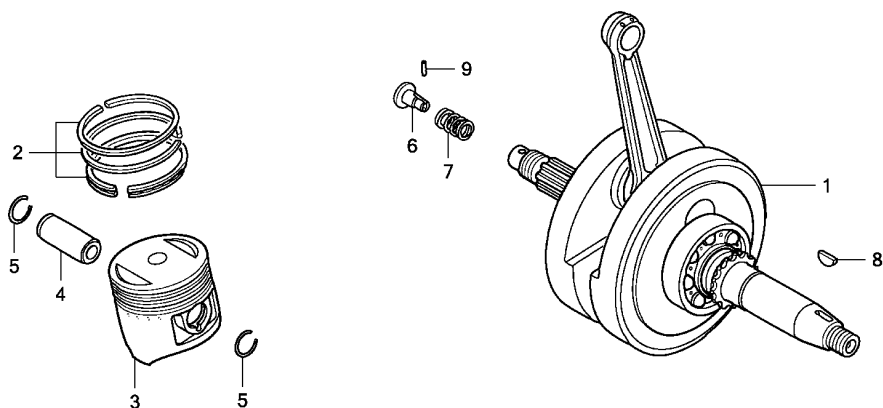




Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101B5	CRANKSHAFTINCLUDES: Engine removal and installation (2,4,5)	4.1
3	111103	RING, PISTON AND/OR PISTON (ONE)INCLUDES: Engine removal and installation	2.6

Ref. No.	Part No.	Description	Reqd. QTY								Serial No.	Parts catalogue code
			CRF80F			CRF100F						
			8	9	B	8	9	A	B			
1	13000-GN1-A40	CRANKSHAFT COMP.	1	1	1	-	-	-	-			
2	13011-GN1-A41	RING SET, PISTON(STD.) (RIKEN)	1	1	1	-	-	-	-			
	13021-GN1-A41	RING SET, PISTON(0.25) (RIKEN)	(1)	(1)	(1)	-	-	-	-			
	13031-GN1-A41	RING SET, PISTON(0.50) (RIKEN)	(1)	(1)	(1)	-	-	-	-			
	13041-GN1-A41	RING SET, PISTON(0.75) (RIKEN)	(1)	(1)	(1)	-	-	-	-			
	13051-GN1-A41	RING SET, PISTON(1.00) (RIKEN)	(1)	(1)	(1)	-	-	-	-			
3	13101-GN1-A40	PISTON(STD.)	1	1	1	-	-	-	-			
	13102-GN1-A40	PISTON(0.25)	(1)	(1)	(1)	-	-	-	-			
	13103-GN1-A40	PISTON(0.50)	(1)	(1)	(1)	-	-	-	-			
	13104-GN1-A40	PISTON(0.75)	(1)	(1)	(1)	-	-	-	-			
	13105-GN1-A40	PISTON(1.00)	(1)	(1)	(1)	-	-	-	-			
4	13111-087-000	PIN, PISTON	1	1	1	-	-	-	-			
5	13115-001-000	CLIP, PISTON PIN	2	2	2	-	-	-	-			
6	15441-149-000	THROUGH, OIL	1	1	1	-	-	-	-			
7	15447-149-000	SPRING, OIL THROUGH	1	1	1	-	-	-	-			
8	90701-HB6-010	KEY, WOODRUFF, 25X14X4	1	1	1	-	-	-	-			
9	96220-20118	ROLLER, 2X11.8	1	1	1	-	-	-	-			