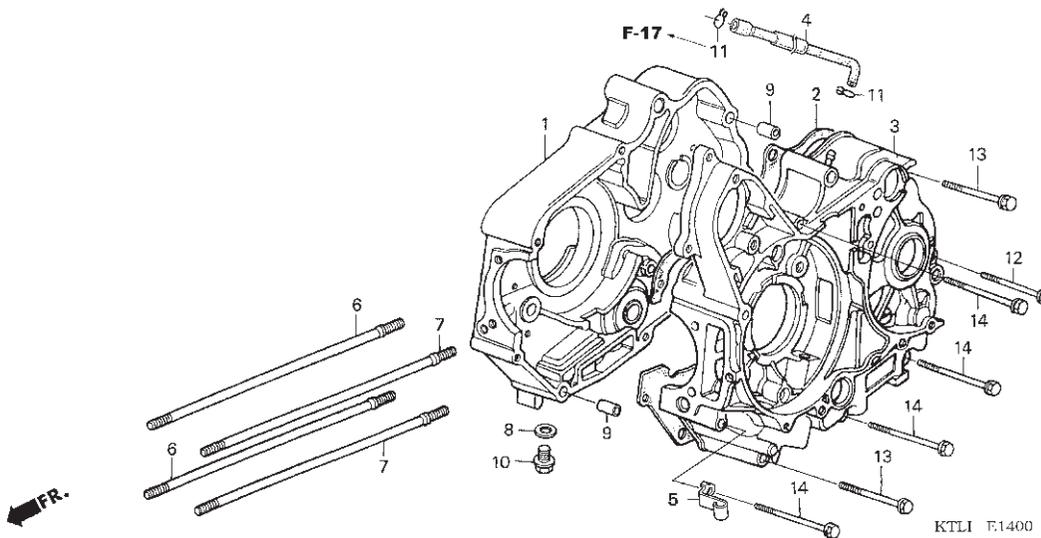


E - 14  
Crankcase



Service item	F.R.T.	No.	Part Number	Description	QTY ANF100 / ANF100D	Notes
1 CRANKCASE :RIGHT.....	4.5	1	11100-KEV-880	CRANKCASE COMP., R.	1	
.INCLUDES: Engine removal and installation		2	11191-KFM-900	GASKET, CRANKCASE	1	
CRANKCASE :BOTH.....	5.0	3	11200-KFM-902	CRANKCASE COMP., L.	1	
.INCLUDES: Engine removal and installation		4	15761-KTL-690	TUBE, BREATHER	1	
		5	16236-KFV-M20	CLAMP, OVER FLOW TUBE	1	
2 GASKET, CRANKCASE.....	3.9	6	90031-KFM-900	BOLT A, STUD, 6X199.5X7	2	
.INCLUDES: Engine removal and installation		7	90032-KFM-900	BOLT B, STUD, 6X207.5X7	2	
		8	90407-259-000	PACKING, DRAIN COCK, 12.5X20	1	
3 CRANKCASE :LEFT.....	4.6	9	90703-HC4-000	DOWEL PIN, 10X14	2	
.INCLUDES: Engine removal and installation		10	92800-12000	BOLT, DRAIN PLUG, 12MM	1	
CRANKCASE :BOTH.....	5.0	11	95002-50000	CLIP, TUBE (C9)	2	
.INCLUDES: Engine removal and installation		12	96001-06050-00	BOLT, FLANGE, 6X50	1	
		13	96001-06060-00	BOLT, FLANGE, 6X60	2	
		14	96001-06065-00	BOLT, FLANGE, 6X65	4	