(1) Removal/Installation, (2) Adjustment,

(3) Inspection/Measurement

(4) Overhaul,

(5) Other work

E: Engine, F: Frame

#### \* OPERATIONS OTHER THAN REPLACING PARTS

#### (1) Removal and installation

Set for the configuration with the parts removed from the vehicle.

	L.O.N.	DESCRIPTION	F.R.T.
Е	1101E5	Tilting Engine Assembly Removal/Installation Includes: All Necessary Adjustment	1.4
	1111K0	Cylinder Head Assembly Removal/Installation	0.8
	3111D6	Carburetor Assembly Removal/Installation	0.2
	1101E6	Crankcase Separation Includes: Engine Removal And Installation	3.8

# (2) Adjustment

	L.O.N.	DESCRIPTION	F.R.T.
	3113A0	Carburetor Idle-Adjustment	0.1
E	2123A0	Clutch-Adjustment Includes: Clutch Lever Adjustment	0.1
-	6143A1	Spark Plug - Adjustment/Cleaning	0.1
	1113A0	Valve Clearance - Adjustment NOTE: For 1 Vehicle	0.4
	6163A0	Headlight-Aiming	0.1
	2133A0	Drive Chain - Adjustment	0.1
F	7113A0	Front Brake - Adjustment Excludes: Front Brake Shoe Adjustment	0.1
	7113A1	Rear Brake - Adjustment Excludes: Rear Brake Shoe Adjustment	0.1
X	3113A3	Throttle Operation - Adjustment	0.1

### (3) Inspection, Measurement

	L.O.N.	DESCRIPTION	F.R.T.
Е	1115A0	Compression Pressure - Measurement	0.1
	3115A0	Carburetor Float Level - Measurement	0.4
	6145A0	Ignition Timing - Inspection	0.3
F	6105A0	Battery - Checking Of Electrolyte Level & Charge	0.2

# (4) Overhaul

Work condition: The required Measurements, inspections, adjustments, and cleaning/washing of each part are performed, including the main body removal/installation work and the replacement of defective parts.

	L.O.N.	DESCRIPTION	F.R.T.
E	311200	Carburetor - Overhaul Includes: All Necessary Adjustment	0.6

# (5) Other work

15.10.10

IV	L.O.N.	DESCRIPTION	F.R.T.
Е	1130A1	Oil Filter Screen - Cleaning	0.4
F	3120A0	Cleaner Element - Cleaning	0.1

