

Major service items without using spare parts

(1) Removal/Installation, (2) Adjustment, (3) Inspection/Measurement  
(4) Overhaul, (5) Other work

[ E: Engine, F: Frame ]

### \* OPERATIONS OTHER THAN REPLACING PARTS

#### (1) Removal and installation

Set for the configuration with the parts removed from the vehicle.

	L.O.N.	DESCRIPTION	F.R.T.
E	1101E5	<b>Tilting Engine Assembly Removal/Installation</b> Includes: All Necessary Adjustment	1,4
	1111K0	<b>Cylinder Head Assembly Removal/Installation</b>	1,0
	3111D6	<b>Carburetor Assembly Removal/Installation</b>	0,2
	1101E6	<b>Crankcase Separation</b> Includes: Engine Removal And Installation	3,8

#### (2) Adjustment

	L.O.N.	DESCRIPTION	F.R.T.
E	3113A0	<b>Carburetor Idle-Adjustment</b>	0,1
	2123A0	<b>Clutch-Adjustment</b> Includes: Clutch Lever Adjustment	0,1
	6143A1	<b>Spark Plug - Adjustment/Cleaning</b>	0,1
	1113A0	<b>Valve Clearance - Adjustment</b> NOTE: For 1 Vehicle	0,4
F	6163A0	<b>Headlight-Aiming</b>	0,1
	2133A0	<b>Drive Chain - Adjustment</b>	0,1
	7113A0	<b>Front Brake - Adjustment</b> Excludes: Front Brake Shoe Adjustment	0,1
	7113A1	<b>Rear Brake - Adjustment</b> Excludes: Rear Brake Shoe Adjustment	0,1
	3113A3	<b>Throttle Operation - Adjustment</b>	0,1

#### (3) Inspection, Measurement

	L.O.N.	DESCRIPTION	F.R.T.
E	1115A0	<b>Compression Pressure - Measurement</b>	0,1
	3115A0	<b>Carburetor Float Level - Measurement</b>	0,4
	6145A0	<b>Ignition Timing - Inspection</b>	0,3
	1135A0	<b>Engine Oil - Inspection</b> Excludes: Oil Change	0,1
F	7115A0	<b>Brake Operation - Test</b>	0,1
	6105A0	<b>Battery - Checking Of Electrolyte Level &amp; Gravity</b>	0,2

#### (4) Overhaul

Work condition: The required Measurements, inspections, adjustments, and cleaning/washing of each part are performed, including the main body removal/installation work and the replacement of defective parts.

	L.O.N.	DESCRIPTION	F.R.T.
E	311200	<b>Carburetor - Overhaul</b> Includes: All Necessary Adjustment	0,6

#### (5) Other work

	L.O.N.	DESCRIPTION	F.R.T.
E	1130A1	<b>Oil Filter Screen - Cleaning</b>	0,4
F	3120A0	<b>Cleaner Element - Cleaning</b>	0,1