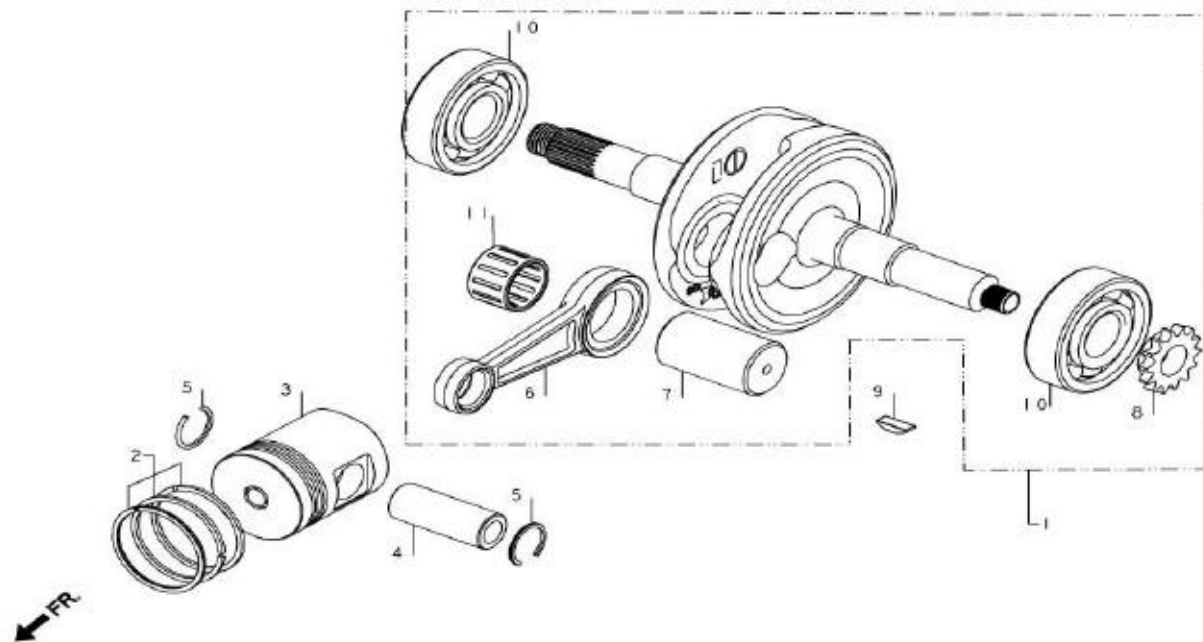


E-9 CRANK SHAFT/PISTON



Service Item	F.R.T.
CRANK SHAFT COMP.,	4.0
RING SET, PISTON (STD)	1.3
PISTON	--
PIN, PISTON	1.2
ROD, CONNECTING(ACTUAL TIME)	--
(INC. RELATIVE PART)	--
BEARING, RADIAL BALL, 6304	4.2
(ADD 0.2 FOR EACH)	--

BOM Of Group Number: E-9Model :: Splendor (Dec, 1993)

Selection table of connecting rod large end bearing
(Radial clearance ϕ 8 m

Crank pin O.D. 251 ϕ		1	2	3	4	5
Connecting rod I.D. 30.1 ϕ		0.001 -0.001 (Green)	0.003 0.001 (Yellow)	0.005 0.003 (White)	0.007 0.005 (Blue)	0.009 0.007 (Brown)
a	-0.001 -0.003	91102- GF6-003 Blue		91103- GF6-003 White		
A	+0.001 -0.001		91102- GF6-003 Blue		91103- GF6-003 White	
B	+0.003 +0.001	91101- GF6-003 Red		91102- GF6-003 Blue		91103- GF6-003 White
C	+0.005 +0.003		91101- GF6-003 Red		91102 GF6-003 Blue	
D	+0.007 +0.005			91101- GF6-003 Red		91102 GF6-003 Blue
E	+0.009 +0.007				91101- GF6-003 Red	
F	+0.011 +0.009					91101- GF6-003 Red