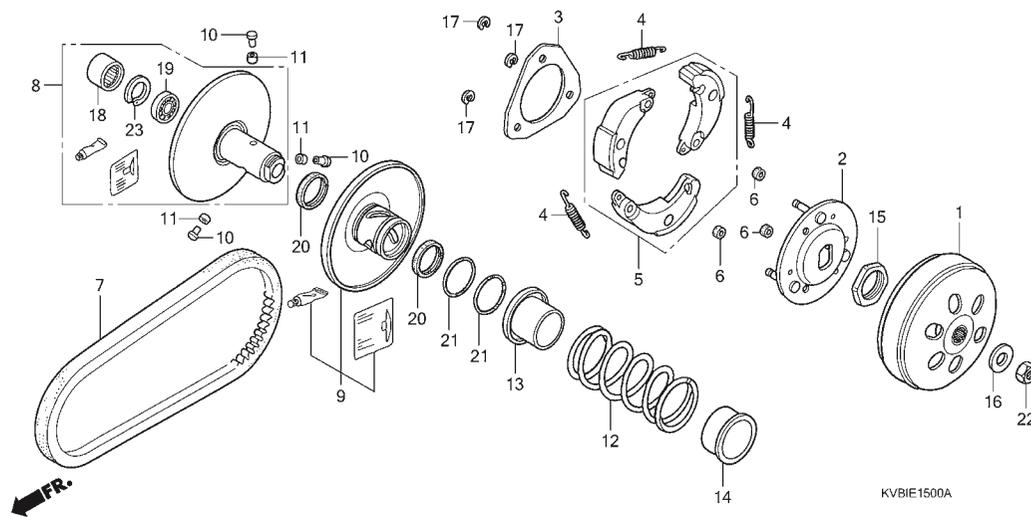


E - 15

Driven Face



Service item	F.R.T.	No.	Part Number	Description	QTY	Notes
1 OUTER, CLUTCH	0.3	1	22100-KVB-900	OUTER COMP., CLUTCH	1	
5 (2,3,4) WEIGHT SET, CLUTCH	0.6	2	22350-KVB-900	PLATE COMP., DRIVE	1	
		3	22361-KVB-900	PLATE, CLUTCH SIDE	1	
7 BELT, DRIVE	0.4	4	22401-KVB-900	SPRING, CLUTCH	3	
8 FACE, DRIVEN	0.5	5	22535-KVB-900	WEIGHT SET, CLUTCH	1	
9 (10,11,20) FACE, MOVABLE DRIVEN..	0.5	6	22804-GB2-000	RUBBER, CLUTCH DAMPER	3	
		7	23100-KVB-901	BELT, DRIVE	1	
12 (13,14,21) SPRING, DRIVEN FACE ...	0.5	8	23205-KVB-900	FACE SET, DRIVEN	1	
18 (19) BEARING, DRIVEN FACE	0.6	9	23224-KVB-900	FACE SET, MOVABLE DRIVEN	1	
.Replace 1 bearing add	0.1	10	23225-KSY-900	PIN, ROLLER GUIDE	3	
		11	23226-KVB-900	ROLLER, GUIDE	3	
		12	23233-KVB-900	SPRING, DRIVEN FACE	1	
		13	23237-GY6-940	COLLAR, SEAL	1	
		14	23238-KVB-900	COLLAR, SPRING	1	
		15	90202-KN7-670	NUT, SPECIAL, 30MM	1	
		16	90441-GY6-940	WASHER, 12.2X29X2.5	1	
		17	90605-166-720	CIRCLIP, 7MM	3	
		18	91001-KCW-003	BEARING, NEEDLE, 20X29X18	1	
			91109-KVY-901	BEARING, NEEDLE, 20X29X18	1	
		19	91002-GA7-701	BEARING, RADIAL BALL, 6902U	1	
			91002-GA7-702	BEARING, RADIAL BALL, 6902U	1	
			91009-KVY-961	BEARING, RADIAL BALL, 6902U	1	
		20	91211-KN7-671	SEAL, DRIVEN FACE, 34X41X4	2	
		21	91384-KVB-900	O-RING, 38.8X1.9	2	
		22	94030-12200	NUT, HEX., 12MM	1	
		23	94520-28000	CIRCLIP, INTERNAL, 28MM	1	