



K27ME0300

| Ref. No. | L.O.N. | (Relative ref. Number) Description | F.R.T. |
|----------|--------|--|--------|
| 1 | 111106 | HEAD, CYLINDERINCLUDES: Engine removal and installation .INCLUDES: Valve adjust and reface | 4.0 |
| 2 | 1111L9 | GUIDE, INTAKE VALVE(ONE)INCLUDES: Engine removal and installation .INCLUDES: Reaming .INCLUDES: Valve adjust and reface | 4.0 |
| | 1111M0 | GUIDE, EXHAUST VALVE(ONE)INCLUDES: Engine removal and installation .INCLUDES: Reaming .INCLUDES: Valve adjust and reface | 4.0 |
| | 1111M9 | GUIDE, VALVE :FOR 1 VEHICLE .. .INCLUDES: Engine removal and installation .INCLUDES: Reaming .INCLUDES: Valve adjust and reface | 4.3 |
| + 3 | 111115 | GASKET, CYLINDER HEAD | 3.2 |

| Ref. No. | Part No. | Description | Reqd. QTY ACA125CBF E | Serial No. | Parts catalogue code |
|----------|----------------|--|-----------------------------|------------|----------------------|
| 1 | 12010-KZR-601 | HEAD ASSY., CYLINDER | 1 | | |
| 2 | 12204-KWN-P00 | GUIDE, VALVE(O.S.) | 2 | | |
| 3 | 12251-KZR-601 | GASKET, CYLINDER HEAD | 1 | | |
| | 12252-KWN-900 | GASKET, CYLINDER HEAD(O.S.) - (USE FOR 0.75/1.00) | (1) | | |
| 4 | 17111-KZR-600 | PIPE, IN. | 1 | | |
| 5 | 17119-KWN-900 | INSULATOR, IN. PIPE | 1 | | |
| 6 | 17570-K27-V00 | STAY COMP., FUEL HOSE | 1 | | |
| 7 | 31917-KPH-901 | PLUG, SPARK(CPR7EA-9)(NGK) .. | 1 | | |
| | 31927-KPH-901 | PLUG, SPARK(U22EPR9)(DENSO) - | 1 | | |
| 8 | 36532-KZR-601 | SENSOR, OXYGEN | 1 | | |
| 9 | 36533-KZR-601 | CORD COMP., OXYGEN SENSOR ... | 1 | | |
| 10 | 37870-KZR-601 | SENSOR ASSY., WATER TEMP | 1 | | |
| 11 | 90004-KGF-910 | BOLT, STUD, 7X17 | 2 | | |
| 12 | 90483-KWN-900 | WASHER, 8MM | 4 | | |
| 13 | 91301-KRJ-901 | O-RING, 29X2 | 2 | | |
| 14 | 91307-PLC-004 | O-RING, 9.5X1.9(MATSUSHITA) - | 1 | | |
| 15 | 93404-06012-00 | BOLT-WASHER, 6X12 | 1 | | |
| 16 | 94030-08280 | NUT, HEX., 8MM | 4 | | |
| 17 | 94301-10160 | DOWEL PIN, 10X16 | 2 | | |
| 18 | 95701-06014-00 | BOLT, FLANGE, 6X14 | 2 | | |
| 19 | 95701-06040-00 | BOLT, FLANGE, 6X40 | 2 | | |
| 20 | 95701-06095-00 | BOLT, FLANGE, 6X95 | 2 | | |