



| Ref. No. | L.O.N.  | (Relative ref. Number) Description | F.R.T. |
|----------|---------|------------------------------------|--------|
| 1        | 2121A0  | OUTER, CLUTCH                      | 0.3    |
| 5        |         | (2,4)                              |        |
| 5        | 2121A6  | WEIGHT SET, CLUTCH                 | 0.8    |
| 7        | 2111B2  | BELT, DRIVE                        | 0.4    |
| 8        |         | (10,11,13)                         |        |
| 8        | 2111A2  | FACE, DRIVEN                       | 0.7    |
| 9        |         | (21,22,23)                         |        |
| 9        | 2111A3  | FACE, MOVABLE DRIVEN               | 0.8    |
| 12       |         | (14)                               |        |
| 12       | 2111A7  | SPRING, DRIVEN FACE                | 0.6    |
| 19       |         | (20)                               |        |
| 19       | 2111A8  | BEARING, DRIVEN FACE               | 0.9    |
|          | 2111A8A | .Replace 1 bearing add             | 0.1    |

K27ME1700

| Ref. No. | Part No.      | Description                          | Reqd. QTY      | Serial No. | Parts catalogue code |
|----------|---------------|--------------------------------------|----------------|------------|----------------------|
|          |               |                                      | ACA125CBF<br>E |            |                      |
| 1        | 22100-K27-V02 | OUTER COMP., CLUTCH(EXEDY)           | 1              |            |                      |
| 2        | 22350-K27-V02 | PLATE COMP., DRIVE(EXEDY)            | 1              |            |                      |
| 3        | 22361-K27-V02 | PLATE, CLUTCH SIDE(EXEDY)            | 1              |            |                      |
| 4        | 22401-K27-V02 | SPRING, CLUTCH(EXEDY)                | 3              |            |                      |
| 5        | 22534-K27-V00 | WEIGHT SET, CLUTCH(EXEDY)            | 1              |            |                      |
| 6        | 22804-148-000 | RUBBER, CLUTCH DAMPER                | 3              |            |                      |
| 7        | 23100-KZR-601 | BELT, DRIVE(BANDO)                   | 1              |            |                      |
| 8        | 23204-K27-V00 | FACE SET, DRIVEN(EXEDY)              | 1              |            |                      |
| 9        | 23223-K27-V00 | FACE SET, MOVABLE DRIVEN<br>(EXEDY)  | 1              |            |                      |
| 10       | 23225-KSY-900 | PIN, ROLLER GUIDE                    | 3              |            |                      |
| 11       | 23226-K27-V02 | ROLLER, GUIDE                        | 3              |            |                      |
| 12       | 23233-KZR-600 | SPRING, DRIVEN FACE                  | 1              |            |                      |
| 13       | 23237-KWN-900 | COLLAR, SEAL                         | 1              |            |                      |
| 14       | 23238-KZR-600 | COLLAR, SPRING                       | 1              |            |                      |
| 15       | 90202-KN7-670 | NUT, SPECIAL, 28MM                   | 1              |            |                      |
| 16       | 90441-GY6-940 | WASHER, 12.2X29X2.5                  | 1              |            |                      |
| 17       | 90464-K27-V02 | CIRCLIP, INTERNAL, 28MM(EXEDY)       | 1              |            |                      |
| 18       | 90605-166-720 | CIRCLIP, 7MM                         | 3              |            |                      |
| 19       | 91001-KCW-003 | BEARING, NEEDLE, 20X29X18(NTN)       | 1              |            |                      |
| 20       | 91002-GA7-701 | BEARING, RADIAL BALL, 6902U<br>(NTN) | 1              |            |                      |
| 21       | 91211-KN7-671 | SEAL, DRIVEN FACE, 34X41X4           | 2              |            |                      |
| 22       | 91351-642-000 | O-RING, PINION CAP                   | 1              |            |                      |
| 23       | 91351-GR1-000 | O-RING, 38.5X2                       | 1              |            |                      |
| 24       | 94030-12200   | NUT, HEX., 12MM                      | 1              |            |                      |