



K27ME2000

| Ref. No. | L.O.N. | (Relative ref. Number) Description   | F.R.T. |
|----------|--------|--|--------|
| 1        | 1101B5 | CRANKSHAFT .....<br>.INCLUDES: Engine removal and installation (2,4,5)             | 4.9    |
| 3        | 111103 | PISTON RING AND/OR PISTON(ONE) .....<br>.INCLUDES: Engine removal and installation | 3.6    |

| Ref. No. | Part No.      | Description                    | Reqd. QTY<br>ACA125CBF<br>E | Serial No. | Parts catalogue code |
|----------|---------------|--------------------------------|-----------------------------|------------|----------------------|
| 1        | 13000-KZR-601 | CRANKSHAFT COMP. ....          | 1                           |            |                      |
| 2        | 13011-KWN-900 | RING SET, PISTON(STD.) (RIKEN) | 1                           |            |                      |
|          | 13011-KZR-600 | RING SET, PISTON(STD.) (TPR) - | 1                           |            |                      |
|          | 13021-KWN-900 | RING SET, PISTON(0.25) (RIKEN) | (1)                         |            |                      |
|          | 13021-KZR-600 | RING SET, PISTON(0.25) (TPR) - | (1)                         |            |                      |
|          | 13031-KWN-900 | RING SET, PISTON(0.50) (RIKEN) | (1)                         |            |                      |
|          | 13031-KZR-600 | RING SET, PISTON(0.50) (TPR) - | (1)                         |            |                      |
|          | 13041-KWN-900 | RING SET, PISTON(0.75) (RIKEN) | (1)                         |            |                      |
|          | 13041-KZR-600 | RING SET, PISTON(0.75) (TPR) - | (1)                         |            |                      |
|          | 13051-KWN-900 | RING SET, PISTON(1.00) (RIKEN) | (1)                         |            |                      |
|          | 13051-KZR-600 | RING SET, PISTON(1.00) (TPR) - | (1)                         |            |                      |
| 3        | 13101-K27-V00 | PISTON .....                   | 1                           |            |                      |
|          | 13101-KWN-902 | PISTON(STD.) .....             | 1                           |            |                      |
|          | 13102-K27-V00 | PISTON(O.S. 0.25) .....        | (1)                         |            |                      |
|          | 13102-KWN-903 | .....                          | (1)                         |            |                      |
|          | 13103-K27-V00 | PISTON(O.S. 0.50) .....        | (1)                         |            |                      |
|          | 13103-KWN-903 | .....                          | (1)                         |            |                      |
|          | 13104-K27-V00 | PISTON(O.S. 0.75) .....        | (1)                         |            |                      |
|          | 13104-KWN-903 | .....                          | (1)                         |            |                      |
|          | 13105-K27-V00 | PISTON(O.S. 1.00) .....        | (1)                         |            |                      |
|          | 13105-KWN-903 | .....                          | (1)                         |            |                      |
| 4        | 13111-KWN-900 | PIN, PISTON .....              | 1                           |            |                      |
| 5        | 13115-GN5-910 | CLIP, PISTON PIN, 13MM .....   | 2                           |            |                      |
| 6        | 90741-003-010 | KEY, WOODRUFF, 4MM .....       | 1                           |            |                      |