



ENGINE GROUP

Ref. No. 1 ~ 20

Ref. No. 21 ~ 50

ENGINE GROUP

Block No.	Ref. No.	Part No.	Description	Reqd. No. CR125M1	Serial No.	Area Code
2A	1	11000-360-700	CRANK CASE SET	1		
2A	2	11104-360-000	PLATE A; BEARING SET	1		
1A	3	11105-360-000	PLATE B; BEARING SET	1		
2C	4	11191-360-700	GASKET; CRANK CASE	1		
2C	5	11205-360-000	CLAMPER; TUBE	1		
1A	6	11330-360-010	COVER COMP.; RIGHT CRANKCASE	1		
1A	7	11335-360-000	CAP; CLUTCH ADJUST	1		
2D	8	11341-360-000	COVER COMP.; LEFT CRANKCASE	1		
2A	9	11394-360-000	GASKET; RIGHT CRANKCASE COVER	1		
2D	10	11395-360-700	GASKET; LEFT CRANK CASE COVER	1		
1C	11	12100-360-700	CYLINDER COMP	1		
1C	12	12191-360-000	GASKET; CYLINDER	1		
1C	13	12200-360-000	HEAD COMP.; CYLINDER	1		
1C	14	12251-360-000	GASKET; CYLINDER HEAD	1		
		12253-360-000	GASKET; CYLINDER HEAD (FOR 0.75/1.00)	(1)		
1C	15	13011-360-003	RING SET; PISTON (STD.; NIPPON)	1		
		13011-360-004	RING SET; PISTON (STD.; RIKEN)	1		
		13012-360-003	RING SET; PISTON (0.25 NIPPON)	(1)		
		13012-360-004	RING SET; PISTON (0.25 RIKEN)	(1)		
		13013-360-003	RING SET; PISTON (0.50 NIPPON)	(1)		
		13013-360-004	RING SET; PISTON (0.50 RIKEN)	(1)		
		13014-360-003	RING SET; PISTON (0.75 NIPPON)	(1)		
		13014-360-004	RING SET; PISTON (0.75 RIKEN)	(1)		
		13015-360-003	RING SET; PISTON (1.00 NIPPON)	(1)		
		13015-360-004	RING SET; PISTON (1.00 RIKEN)	(1)		
1C	16	13101-360-700	PISTON COMP (STD.)	1		
		13102-360-700	PISTON COMP. (0.25)	(1)		
		13103-360-700	PISTON COMP. (0.50)	(1)		
		13104-360-700	PISTON COMP. (0.75)	(1)		
		13105-360-700	PISTON COMP. (1.00)	(1)		
2B	17	13111-360-000	PIN; PISTON	1		
2B	18	13201-360-300	ROD; CONNECTING	1		
2B	19	13202-360-300	WASHER; CONNECTING ROD	1		
2B	20	13300-360-000	CRANKSHAFT COMP.	1		

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2B	21	13311-360-300	SHAFT; RIGHT CRANK	1		
2B	22	13321-360-300	SHAFT; LEFT CRANK	1		
2B	23	13331-360-000	KEY; SPECIAL WOODRUFF; 25X14	1		
2B	24	13381-360-300	PIN; CRANK	1		
2A	25	13615-360-000	GEAR; PRIMARY DRIVE (19T)	1		
2A	26	13616-360-000	COLLAR; PRIMARY DRIVE GEAR	1		
1A	27	15020-360-000	GAUGE; OIL LEVEL	1		
1D	28	16010-360-014	GASKET SET	1		
1D	29	16011-360-700	VALVE SET; FLJAY	1		
1D	30	16012-360-700	NEEDLE SET; JET	1		
1D	31	16013-360-004	FLOAT SET	1		
1D	32	16014-360-700	TOP SET	1		
2D	33	16015-360-810	CHAMBER SET; FLOAT	1		
1D	34	16016-360-004	SCREW SET	1		
1D	35	16022-360-004	VALVE SET; THROTTLE	1		
		16022-360-305	VALVE SET; THROTTLE (#3.0)	(1)		
		16022-360-405	VALVE SET; THROTTLE (#4.0)	(1)		
1D	36	16046-360-004	VALVE SET; STARTER	1		
1D	37	16100-360-702	CARBURETOR ASSY.	1		
1D	38	16118-360-004	CAP; RUBBER	1		
1D	39	16168-360-700	JET HOLDER	1		
1D	40	16211-360-700	INSULATOR; CARBURETOR	1		
1D	41	16212-360-000	PACKING; CARBURATOR INSURATOR	1		
1D	42	16223-360-000	BAND; INSULATOR	1		
1C	43	18351-360-700	JOINT; EXHAUST PIPE	1		
1C	44	18359-360-000	GASKET; EXHAUST PIPE JOINT	1		
1B	45	22100-360-000	OUTER COMP.; CLUTCH	1		
1B	46	22120-360-700	CENTER COMP; CLUTCH	1		
1B	47	22201-360-000	DISK; CLUTCH FRICTION	6		
1B	48	22321-360-000	PLATE B; CLUTCH	5		
1A	49	22351-360-000	PLATE; CLUTCH PRESSURE	1		
1A	50	22401-360-700	SPRING; CLUTCH	6		