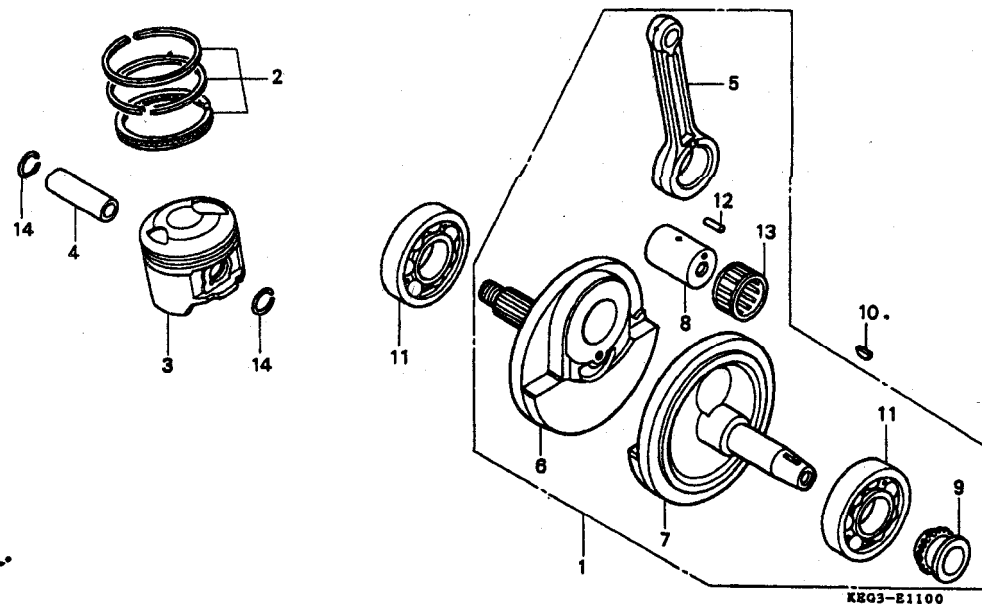


E - II

Crankshaft-Piston



KEG3E1100

Service item
Bagian yang diservis

F.R.T.

Ref. No. Part No.
Nomor Nomor Part
petunjukDescription
Nama - PartReqd.No.
Jumlah
GL Max II GL PRO IISerial No.
Nomor SerieNotes
Catatan

9	14311-KN6-931	SPROCKET, TIMING	1	1
10	90701-HB6-010	KEY, WOODRUFF, 25X14X4	1	1
11	91001-KCN-003	BEARING, RADIAL BALL, 28X72X18...	2	2
12	91102-KC6-003	ROLLER, 4X14.8A	18	18
13	91105-KW3-003	RETAINER, CONNECTING ROD		
		LARGE END	1	1
14	94601-15000	CLIP, PISTON PIN, 15MM	2	2

Selection table of connecting rod large end bearing roller
(Radial Clearance 0 ~ 8 μ m)
Tabel pemilihan bantalan ujung besar batang penggerak
(Toleransi Radial 0 ~ 8 μ m)

Connecting rod I.D. 38 ϕ Crank pin O.D. 30 ϕ	a	A	B	C
1 or Green +0.001	-0.003 ~ -0.001	-0.001 ~ +0.001	+0.001 ~ +0.003	+0.003 ~ +0.005
2 or Yellow +0.003	Blue 91103-KC6-003	Blue 91103-KC6-003	Red 91102-KC6-003	Red 91102-KC6-003
3 or White +0.005	White 91104-KC6-003	Blue 91103-KC6-003	Blue 91103-KC6-003	Blue 91103-KC6-003
4 or Blue +0.007	White 91104-KC6-003	White 91104-KC6-003	Blue 91103-KC6-003	Blue 91103-KC6-003
5 or Brown +0.009	White 91104-KC6-003	White 91104-KC6-003	White 91104-KC6-003	White 91104-KC6-003

Connecting rod I.D. 38 ϕ Crank pin O.D. 30 ϕ	D	E	F
1 or Green +0.001	-0.001 ~ +0.001	+0.005 ~ +0.007	+0.007 ~ +0.009
2 or Yellow +0.003	+0.001 ~ +0.003	+0.007 ~ +0.009	+0.009 ~ +0.011
3 or White +0.005	Red 91102-KC6-003	Red 91102-KC6-003	Red 91102-KC6-003
4 or Blue +0.007	Blue 91103-KC6-003	Blue 91103-KC6-003	Blue 91103-KC6-003
5 or Brown +0.009	Blue 91103-KC6-003	Blue 91103-KC6-003	Blue 91103-KC6-003